



BLENDING AREA FILLING ROOM

Vial Filling & Stoppering M/C

TRANSFER PHILOSOPHY						
	V1	V2	V3	V4	V5	
FOR TRANSFER	O	O	O	O	O	G = OPEN
FLUSHING OF PRODUCT HOLD UP	O	O	O	C	O	C = CLOSED

FOR INFORMATION ONLY

LEGEND

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| <ul style="list-style-type: none"> MANUAL DAMPER VALVE PRESSURE REGULATING VALVE TO CLOSURE CLAMP MEMBRANE FILTER STEAM BASH PRESSURE GAUGE STEAM TRAP ANGLE SEAT VALVE PNEUMATIC DAMPER VALVE TEMP. INDICATOR CONTROLLER RECORDER TEMP. BURST INSTANTANEOUS PUMP PIZZOLETTE HOSE PNEUMATIC FLUSH BOTTOM VALVE PNEUMATIC SAMPLING VALVE PIZZOLETTE PRESSURE GAUGE PIZZOLETTE NEEDLE VALVE | <ul style="list-style-type: none"> FLUAT TRAP NON RETURN VALVE ACTUATOR BALL VALVE NEEDLE VALVE BACK PRESSURE CONTROL VALVE PRESSURE INDICATOR FLOW SWITCH FUS TO FV FUS TO BV CIRCULATION PUMP DIFFERENTIAL PRESSURE SENSOR POINT LEAF BLADE VIEW GLASS SHUT BALL BUTTERFLY VALVE BACK PRESSURE CONTROL VALVE |
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| Orange line | OVNS SUPPLY |
| Green line | OVNS RETURN |
| Blue line | COOLING WATER SUPPLY |
| Light Blue line | COOLING WATER RETURN |
| Dark Blue line | COMPRESSED AIR |
| Purple line | PURE STEAM |
| Red line | PLANT STEAM |
| Black line | CIP |
| Light Green line | EXHAUST GAS |
| Dark Green line | BIOWASTE DRAIN |
| Grey line | DRAIN |
| Light Grey line | CONDENSATE DRAIN |
| Dark Grey line | FINAL FILLING |

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<p>nic pharmaceutical Nic Pharmaceutical India Limited P.O. Sector 29/Phase 1, Gurgaon, Haryana - 122 002, INDIA</p>					
<p>TRANSFER PHILOSOPHY FROM BLENDING VESSEL TO BUFFER VESSEL OF FILLING MACHINE</p>					