

HLL LIFECARE LIMITED
(A Govt. of India Enterprise)
PEROORKADA FACTORY PB. NO.2, PEROORKADA
THIRUVANANTHAPURAM Kerala-695005
Ph :0471 2437270 Fax: 0471 2435013
materialspft@lifecarehll.com materialsnft@gmail.com
[Registered & Corporate Office: HLL Bhavan, Poojappura, Thiruvananthapuram - 695012,
Kerala. Ph: 0471-2354949. Web: www.lifecarehll.com CIN:U25193KL1966GOI002621.]
GST NO: 32AAACH5598K2Z9

ENQUIRY LETTER

Enq.No : 1110626381

Date : 04.06.2022

Please quote the rate for the following items. Your quote shall reach us on or before 25.06.2022 15:00 HRS, which will be opened at 25.06.2022 15:30 HRS

Sl.No.	Item Description	Quantity	UOM	Delivery Date	ECC
01	FOIL REWINDING MACHINE Rewinding Machine - (Constant Line Speed Model) - As detailed in tender document	1.000	NO	15.07.2022	NO

1. The rate should be quoted F.O.R HLL STORES.
2. (a) Payment term shall be made preferably within 30 days after receipt, inspection and acceptance of material (b) Payment shall be made preferably 70% against supply, 20% against commissioning and 10 % against PBG for 1 year.
(ONE CONDITION FROM ABOVE - A OR B SHALL BE SELECTED AS PER PR ie CAPITAL OR REVENUE)
3. **Offer should be valid for 1 year**
4. Competitive rates shall be quoted for supply to our stores in the following manner.

Rate of GST applicable should be clearly furnished.

- a. Basic price :
- b. Discount :
- c. Packing & forwarding charges :
- d. Freight Charges :
- e. Other Charges, if any :
- f. GST rate(%) :

F.O.R HLL STORES

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Special Instruction :

1. Your GST Number and PAN Number should be indicated in your quotation/offer.
2. HSN Code should be indicated against each item

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FOIL REWINDING M/C- SPECIFICATION - Technical Specification

Substrate - Laminates

Max Web Width - 520 mm

Min Web Width - 60 mm

Unwind / Rewind Reel Dia (Max) - 450 mm

Core ID - 76mm + 1 mm

Max Weight of the Reel - 35kg

Max Speed - 0 -150 MPM

Core ID : 76 mm + 1 mm

Basic Machine Comprises Specialised Cantilever Unwinding Shaft of 50 mm OD (EN-8) with 3 cones, Stainless Steel Check Nut (316) for easy loading & Unwind Roll with Unwind Auto Tension Control

Other technical specifications

- # Specialized Unwinding Shaft of 50 mm OD with specialized Mechanical Tapper Corn suitable for 3" inches (76mm) core id & chrome plated Check Nut system for easy loading & unloading of Unwind Roll.
- # Unwind Assembly is mounted on 8 Nos. Imported Linear Bearing (Make- NTN/SKF) LM # 25 UU System and 4 Nos. Of Linear Hardened Rods (EN # 31 Bearing Steel) with two Nos. Dynamically Balanced Aluminum Rollers Assembly.
- # WEB GUIDE SYSTEM: Consist of Pneumo-Hydraulic Power Pack, Pneumatic Sensor with its adjustment & Mounting Bracket, Hydraulic Cylinder of stroke length +/- 100 mm. The required electrical requirement under party's scope.
- # Specialized Rewinding Shaft of 50 mm OD with specialized Mechanical Tapper Corn Suitable for 3" inches (76mm) core id & Check Nut system for easy loading & unloading Of Rewound Roll. For the check nut material SS 304/316 should be used, unless otherwise party has to specify with justification.
- # 5 Nos. Idler Dynamically Balanced Aluminum rolls of 3 inches diameter with 25mm shaft (Chrome Plated M. S. Bright Bars).
- # Layon Roll Made of Rubber Coating on Rewind Shaft for Uniform Winding.
- # 2 HP A.C. Vector Motor with 3 HP AC Inverter Vector Drive with Constant Line Speed Feedback.
- # Encoder of 600 PPR with its flexible coupling for Pulse Feedback to achieve constant Line Speed.
- # Torque Transmission by Timing Pulley & Timing Belt.
- # Powder Coated Operating Panel of the machine can be mounted independent of the machine. All machine Covers: MS with Powder Coated.
- # INK JET PRINTER ATTACHMENT, Stainless Steel (316) Platform for Ink Jet Batch Coding, Specialized Encoder mounting facility for Ink Jet Encoder, Specialized Attachment for Eye Mark Sensor (Photocell) of Ink Jet Printer, Specialized Ink Head Mounting Facility Travel for easy adjustment on Ink Jet Platform. (Qty # 3 nos each)
- # All the products MOC should be reputed make, Like AL roller # Hindalco or Equivalent.
- # Unwind Auto Tension Control systems should have No Digital Controller Unit, with suitable Load cells, Magnetic Particle Brake with suitable Torque provided with signal cable and power cable.
- # Spares & Tools are to be supplied with machine as a standard supply

- ü 10 Nos Spring for Mechanical Expander System of Unwind & Rewind
- ü One Tool Kit of LN key set
- ü Taper Cone (4 Nos) for Non-Standard Core ID
- ü Operation Manual with complete Part list of the Machine

- # Panel Board - Cover and enclosure are phosphatized and finished in ANSI/ASA 61 gray re-coatable powder coating. Removable inner panel is finished in white powder coating.
- # Wiring & Terminations- All wiring shall be PVC insulated with a minimum cross sectional area of 1mm². Where wiring is to be carried across door hinges, this shall be achieved by the use of flexible cable and cable groups shall be loomed and provided with flexible protective sheathing. All line voltage wiring shall be black. All control wiring shall be red. Termination of cables at both equipment and terminal rail end shall be by solderless crimped terminals wherever possible.
- # Optional equipment may include HAND / OFF / AUTO selector switch, Emergency Stop Button, Door Switch

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Payment:

a) 70% of the payment against supply at HLL Lifecare Limited Peroorkada Factory, Thiruvananthapuram-5.

b) Balance 20% of the payment shall be released successful SAT , installation ,testing and commission for 2 days of satisfactory continuous operation for 2 shift operation/days (16 hrs) / 2 days validation, performance evaluation in terms of quality, quantity and commissioning, and final acceptance certificate issued by the competent authority.

c) The balance 10% payment shall be released against a Performance guarantee valid for a period of one year from the date of the issue of final acceptance certificate of the entire system.

3. You shall have to provide a certification conforming that the machine/equipment/product/process being offered by you is environment friendly, ie. it is non-hazardous to the environment.

4. The above tender/order is liable to be suspended or cancelled at any time at the discretion of the company with or without assigning any reason.

5. The above item(s) to be supplied within the delivery date mentioned in our Enquiry Letter. Any change in delivery date shall be mentioned in your offer.

6. All disputes, suits and proceedings in case shall be only in the courts of competent jurisdiction

7. Preference to Make in India

Preference shall be given to local supplier as defined in public procurement (Preference to Make in India), Order 2017 as amended from time to time and its subsequent Orders/Notifications issued by concerned Nodal Ministry for specific Goods/Products. The minimum local content to qualify as a local supplier, should be as per relevant notification / order issued by the nodal ministry as available on the website of Department of Promotion of Industries and Internal Trade (DPIIT). If the bidder wants to avail the Purchase preference, the bidder must upload a certificate from the OEM regarding the percentage of the local content and the details of locations at which the local value addition is made along with their bid, failing which no purchase preference shall be granted.

Verification of Local Content:

a) The supplier at the time of tender, bidding or solicitation shall be required to indicate percentage of local content and provide self certification that the items offered meets the local content requirement for supplier, as the case may be. They shall also give the details of the locations (s) at which the local value addition is made.

b) In case the bid value is more than Rs 10 Crore, the declaration relating to percentage of local content shall be certified by the statutory auditor or cost auditor, if the OEM is a company and by a practicing cost accountant or a chartered accountant for OEMs other than companies as per the Public Procurement (preference to Make-in -India) order 2017 and subsequent amendment dated 16.09.2020 and any other amendments which may be made from time to time and its subsequent Orders/Notifications issued by concerned Nodal Ministry for specific Goods/Products.

Rule 144 (xi) of the GFR regarding restrictions on procurement from a bidder of a which mandates the bidder from a country sharing land border with India

Regarding restrictions on procurement from a bidder of a country which shares a land border with India, any bidder from a country which shares a land border with India will be eligible to bid in this tender only if the bidder is registered with the Competent Authority. While participating in bid, Bidder has to undertake compliance of this and any false declaration and non-compliance of this would be a ground for immediate termination of the contract and further legal action in accordance with the laws.

8.

For material supply PO the following shall be added

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SHE related controls to be followed are as below

- 1) The goods carrying vehicle shall possess vehicle fitness certificate.
- 2) The vehicle staffs shall possess valid driving licence/s.
- 3) The goods vehicle staffs after entering the HLL premises shall report to the Stores personnel and get themselves aware of the SHE protocol that need to be followed.

Yours Faithfully,

For HLL LIFECARE LIMITED

AUTHORISED SIGNATORY

Visit our website www.lifecarehll.com for SHE policy

Disclaimer: This is a computer generated document hence no signature required