

TENDER DOCUMENT


**SUPPLY ,RETROFITTING,INTEGRATION,TESTING &
INSTALLATION OF MECHANICALINDEXING GEAR
BOX MECHANISM IN KENDEK CONDOM TESTING
MACHINE**

AT

**HLL LIFECARE LIMITED
PLOT NO.16-A/1 CSEZ,
KAKKANAD P O,
ERNAKULAM -682037,
KERALA, INDIA
PH: +91 484 2413999**

IFB No. : HLL/KFC/KENDEK/CONVERSION/2017

DATE : 18-01-2017

	HLL LIFECARE LIMITED, PLOT NO 16-A/1, CSEZ, KAKKANAD COCHIN – 37 Ph: 0484 2413999	Pages- 1 of 18
	TENDER FOR THE SUPPLY, RETROFITTING, INTEGRATION, TESTING & INSTALLATION OF MECHANICAL INDEXING GEAR BOX MECHANISM IN KENDEK CONDOM TESTING MACHINE AT HLL, KAKKANAD FATORY	
PLANT : KFC	REF : IFB NO.HLL/KFC/KENDEK/CONVERSION/2017	DATE: 18.01.2017

**HLL LIFECARE LIMITED
PLOT NO.16-A/1 CSEZ,
KAKKANAD P O,
ERNAKULAM -682037,
KERALA, INDIA
PH: +91 484 2413999**

INVITATION FOR BIDS (IFB)

IFB No : HLL/KFC/KENDEK/CONVERSION/2017
Date : 18-01-2017

HLL Lifecare Limited (HLL), a Government of India Enterprise is in the process of manufacturing male condoms. For the said project, sealed and super scribed bids are invited from competent and experienced Suppliers/Contractors who are capable to do the following work meeting the requirements as per our tender.

Sl. No	Brief Description of Item/Work	Qty
1	SUPPLY RETROFITTING, INTEGRATION, TESTING & INSTALLATION OF MECHANICAL INDEXING GEAR BOX MECHANISM IN KENDEK CONDOM TESTING MACHINE AT HLL LIFECARE LIMITED, PLOT NO.16-A/1 CSEZ, KAKKANAD P O ERNAKULAM -682037, KERALA, INDIA	As per Schedule IV

2. The bid documents will be available up to 15.00 Hrs. on the previous working day of the opening of the bids on our site www.tenders/lifecarehll.com. The scheduled date for issue, receipt and opening of bids is as follows.

- a) Date of issue of tender document - 18-01-2017 onwards
- b) Last date and time for receipt of bids - 14-02-2017 up to 15.00 Hrs.
- c) Date and time of opening of bids - 15-02-2017, 15.30 Hrs.
- d) Address for communication, receipt and place of opening of bids:

Unit Chief
HLL Lifecare Limited,
Plot no 16-a/1, CSEZ,
Kakkanad, Cochin – 37

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3. The completed and sealed bid documents should be submitted to Unit Chief, in the above address. The outer cover should bear the Enquiry No, closing date and General description of item tendered, and the words "DO NOT OPEN BEFORE" 15.30 Hrs (IST) on ----- (Indicate the Closing Date).
4. Bids will be opened in the presence of Bidders representative(s) who choose to attend on the specified date and time, at the office of HLL at the address given in Clause 2 (d) above.
5. In the event of the date specified for bid receipt and opening being declared as a closed holiday for the above purchaser's office, the due date for submission of bids and opening of bids will be the following working day at the appointed times.
6. HLL may, at its discretion, extend this deadline for submission of bids by amending the Bid Documents or any other reasons, in which case all rights and obligations of HLL and Bidders previously subject to the deadline will thereafter be subject to the deadline as extended.
7. HLL will not be held responsible for the postal delay, if any, in the delivery of the bidding document or the non-receipt of the same. Bids sent by Telex/Fax/Telegraph will not be accepted.
8. The company reserves the right to club or split the items of works, change the qualifying criteria at their discretion and to reject or cancel the Invitation for bids without assigning any reason thereof.
9. In addition to the invitation for bids, the bidding documents include the following schedules.

SCHEDULE	- I	: Conditions of Bid
SCHEDULE	- II	: Conditions of Contract
SCHEDULE	- III	: Acceptance Form
SCHEDULE	- IV	: Format of Quoting

UNIT CHIEF (KFC)

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SCHEDULE I

CONDITIONS OF BID

1. Definitions

- a. **“Invitation For Bid”** shall mean and include the present document, and such other complements and agenda, which may subsequently be issued in this connection.
- b. **“Purchaser/Owner”** shall mean HLL Lifecare Limited, (Thiruvananthapuram) or its units thereof.
- c. **“Bidder”** shall mean the person, firm or Corporation submitting a bid against this invitation for bid and shall also include his agents and representatives.
- d. **“Supplier/Contractor”** shall mean the bidder whose bid has been accepted and shall also include his successors and assigns, agents and representatives.
- e. **“Contract”** means signed acceptance of the Letter of Intend, if issued, and order by the supplier.
- f. **“Site”** shall mean **HLL Lifecare Limited**, Plot no 16-A/1, CSEZ, Kakkanad, Cochin – 37

2. Bid Information and Period of Validity

2.1 The Bid must include the following information,

- a. Enquiry / IFB No.
- b. Promised Delivery Schedule for each item/work.
- c. Certificate that bid is in total conformity with the specifications and terms and conditions mentioned in the bid document and if not, list of exclusions, and/or exceptions.
- d. All information requested in the specifications, dimensional drawings, technical literature describing the make offered, material etc., as specified in the bid document.
- e. The Price should be quoted as per the following:
 - i) The Bidder shall indicate all prices including basic price, the relevant duties and taxes, other levies, packing & forwarding charges, charges for inland transportation and other local costs incidental to delivery of the goods to

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supplier's site, etc. on the appropriate price schedule (FORMAT FOR QUOTING – SCHEDULE IV) attached to these documents for completing the above work as per the Specification, Terms and Conditions as specified in the Bid Documents. Civil work is excluded from the scope of the supplier.

- ii) Bidder must quote for unit price and total price based on the requirement shown in the bid document.
- iii) Price should be firm without any escalation on any account until the order is completely fulfilled.
- iv) All other documents/certificate/information as specified in the bid document.

2.2 Bids shall remain valid for **90 days** after the date of bid opening prescribed by the Purchaser.

3. Format and Signing of Bid

- 3.1 All pages of the bid, except for un-amended printed literature shall be signed by the person or persons signing the bid.
- 3.2 Bids shall be made in English.
- 3.3 The bid shall contain no interlineations, erasures or overwriting except as necessary to correct errors made by the Bidder, in which case such corrections shall be signed by the person or persons signing the bid.


4. Submission of Bids

Sealing and Marking of Bids

- 4.1 The bid should be signed and sealed in an envelope and shall be
 - (a) Addressed to the Purchaser in the following address,

Unit Chief
HLL Lifecare Limited
Plot no 16-a/1, CSEZ,
Kakkanad, Cochin – 37

- (b) Bear the Enquiry No, closing date and General description of item tendered, and the words "DO NOT OPEN BEFORE" 15.30 Hrs (IST) on ----- (Indicate the Closing Date).

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- 4.3 The envelopes shall indicate the name and address of the Bidder. .
- 4.4 Bids should be hand delivered or sent by courier to ensure timely arrival. Telex, cable, e-mail or facsimile bids will be rejected.

Deadline for submission of Bids

- 4.5 The bids will be received by the Purchaser in the above given address (4.2.a) not later than the date and time specified in the Invitation for Bids.

In the event of the specified date for submission of Bids being declared a holiday for the Purchaser, the bids will be received up to the appointed time on the next working day.

- 4.6 The purchaser may, at its discretion, extend this deadline for submission of bids by amending the Bid Documents or any other reasons in which case all rights and obligations of the Purchaser and Bidders previously subject to the deadline will thereafter be subject to the deadline as extended.
- 4.7 It is the responsibility of the bidders to see that the completed bidding documents whether sent by post or by courier or by person are received in the office of **Unit Chief**, in the above address by the date and time stipulated for receipt as above failing which the bid would be considered late and rejected. Purchaser will not be held responsible for the postal delay, if any, in the delivery of the bidding document or the non-receipt of the same. Bids received after due date and time will be rejected. Mere handing over of the bid documents at reception counter or at any other counter or room or person cannot be considered as submission of bid.

5. Clarification of Bidding Documents

A prospective Bidder requiring any clarification of the Bidding Documents may notify the Purchaser in writing, or by fax at the purchasers mailing address indicated in the Invitation for Bids. The Purchaser will respond in writing to any request for clarification of Bidding Documents, which it receives not later than 7 days prior to the deadline for submission of Bids prescribed by the Purchaser.

6. Amendment of Bidding Documents

- 6.1 At any time prior to the deadline for submission of bids, the Purchaser may, for any reason, modify the Bidding Documents by amendment.

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6.2 The amendment will be notified in writing or fax or telegram or e-mail to all prospective Bidders, which have received the Bidding Documents and will be binding on them.

6.3 In order to afford prospective Bidders reasonable time in which to take the amendment in to account in preparing their bid, the Purchaser may, at its discretion, extend the deadline for the submission of bids.

7. Bid Opening by Purchaser

7.1 The Purchaser will open bids, in the presence of the bidders' representatives who choose to attend, at the date and time specified and in the location given in this document. The Bidders' representatives who are present shall sign a register evidencing their attendance. In the event of the specified date of bid opening being declared a holiday for the Purchaser, the bids shall be opened at the appointed time and location on the next working day.

7.2 The Bidders' names, the presence or absence of the requisite EMD and such other details as the Purchaser, at its discretion, may consider appropriate will be announced at the opening.


7.3 The Purchaser will prepare appropriate bid opening register and the same shall be signed by bidders present during the opening of the bids and Purchaser.

8. Clarification of bids

To assist in the examination, evaluation and comparison of bids, the purchaser may, at its discretion, ask the bidder for a clarification of its bid. The request for clarification and the response shall be in writing and no change in the price or substance of the bid shall be sought, offered or permitted.

9. Preliminary examination

9.1 The purchaser will examine the bids to determine whether they are complete, whether any computational errors have been made, whether required EMD has

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been furnished, whether the documents have been properly signed, whether the bid validity is as required and whether the bids are generally in order.

- 9.2 Arithmetical errors will be rectified on the following basis. If there is a discrepancy between the unit price and the total price that is obtained by multiplying the unit price and quantity, the unit price shall prevail and the total price shall be calculated. If there is a discrepancy between the words and figures, the amount in words shall prevail.
- 9.3 Prior to the detailed evaluation, the purchaser will determine the substantial responsiveness of each bid to the bidding documents. For purposes of these clauses, a substantially responsive bid is one that conforms to specifications and all the terms and conditions of the bidding documents without material deviation. The purchaser's determination of a bid's responsiveness is to be based on the contents of the bid itself without recourse to extrinsic evidence.
- 9.4 A bid determined as not substantially responsive will be rejected by the purchaser and may not subsequently be made responsive by the bidder by correction of the non-conformity.
- 9.5 The purchaser may waive any minor informality or non-conformity or irregularity in a bid, which does not constitute a material deviation, provided such waiver does not prejudice or affect the relative ranking of any bidder.
- 9.6 The purchaser's determination as to the substantial responsiveness or otherwise of each bid or consideration of a minor informality or non-conformity or irregularity is final and conclusive.

10. Evaluation and comparison of bids.

- 10.1 The purchaser will technically evaluate all bids previously determined to be responsive and compare the bids previously determined to be substantially responsive and technically acceptable.

11. Post – qualification

- 11.1 Notwithstanding the qualification requirements given in this document, the Purchaser will determine to its satisfaction whether the Bidder selected as having submitted the lowest evaluated responsive bid is qualified to satisfactorily perform the Contract.

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- 11.2 The determination will take into account the Bidder's financial, technical and production capabilities. It will be based upon an examination of the documentary evidence of the Bidder's qualifications submitted by the Bidder, as well as such other information as the Purchaser deems necessary and appropriate.
- 11.3 The Purchaser reserves the right to negotiate with the lowest evaluated responsive bidder.
- 11.4 An affirmative determination will be a prerequisite for award of the Contract to the Bidder. A negative determination will result in rejection of the Bidder's bid, in which event the Purchaser will proceed to the next lowest evaluated bid to make a similar determination of that bidder's capabilities to perform satisfactorily.
- 11.5 Conditional Bids shall not be entertained.

12. Award Criteria

The Purchaser will award the Contract to the successful Bidder whose bid has been determined to be substantially responsive and has been determined as the lowest evaluated bid provided further that the Bidder is determined to be qualified to perform the Contract satisfactorily for the items offered.

13. Notification of Award

- 13.1 Prior to the expiration of the period of bid validity, the purchaser will notify the successful Bidder in writing by post or by cable or telex or fax, to be confirmed in writing by post, that its bid has been accepted. The notification of award may be sent in the form of Letter of Intend / Work order.
- 13.2 The signed acceptance of the notification of award by the Supplier/Contractor will constitute a concluded contract.

GENERAL CONDITIONS

- 1) Given specification are indicative only. The supplier should visit the HLL Site at Peroorkada Factory, Thiruvananthapuram and see the machines and also take their own assessments before quoting of bids. Prior permission from HLL shall be taken

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for visiting the plant. No photographs will be allowed inside the plant. The purchaser will not be responsible for any wrong quotes due to inadequate information.

- 2) The supplier should submit 3 copies of the following documents relevant to his scope of work, two weeks prior to the commissioning of the unit, free of cost.
 1. Instruction/Testing/Operation manual (3 copies)
 2. Maintenance manual/Lubrication Chart (3 copies)
 3. All final drawings - Electrical, mechanical and civil (3 copies)
 4. Relevant Test Certificates, Guarantee Certificate for each item of equipment.
 5. Catalogue and literature on bought outs (3 copies)
 6. Any other related documents
- 3) The item should be complete with all accessories and interconnections.
- 4) The bidder should attach to their bid detailed specifications, catalogues and other details of all the items quoted by them.
- 5) Calibration certificates with traceability to National Standards shall be supplied for all the instruments coming under the scope of supply of supplier.
- 6) The supplier should submit necessary test certificates as per relevant standards of material used, free of cost.
- 7) The suppliers should submit the following documents, relevant to their scope of work, two weeks prior to the commissioning of the Unit :
 - a) All final drawings
 - b) Relevant Test Certificates, Guarantee Certificate for each material which are using for fabrication.
 - c) Any other related documents
- 8) Any deviations from the bid documents shall be clearly indicated.
- 9) The bid should be complete with all the relevant details.

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SCHEDULE II

CONDITIONS OF CONTRACT

1. Price

The price quoted should be inclusive of Basic Price, all applicable taxes and duties including VAT, Entry tax, Octroi & other levies, P&F charges, insurance charges etc for supply of items FOR HLL site. The Supplier should pay entry taxes, as applicable and should be included in the offer. Kakkanad Factory is located in Special Economic Zone and benefits of special economic zone can be considered while quoting to this location. Necessary forms shall be given on request for tax exemptions.

Price quoted should be firm without any escalation till the order is completely executed.

2. Taxes/Duties/Levies

The supplier/contractor shall be entirely responsible for all taxes including entry tax, duties, license fees, etc. incurred until successful completion of contract. All central, state, municipal taxes, duties and levies payable shall be shown by the bidder separately in the Bid. The Purchaser will issue necessary 'C'Form, if required.

Note:

The term 'Machine' means the final and complete equipment/machinery as ordered and does not mean raw material, components, consumable, etc. required for the work. The Purchaser shall not be liable to pay any tax/duty/levy incurred during the transactions between the Supplier and his sub-suppliers and or Agents.

3. Insurance

The supplier shall arrange insurance coverage for transit, storage and erection.

4. Delivery/Completion Period

The entire work should be completed within **6 WEEKS** from the date of Letter Of Intent or Order.

Time being the essence of the Contract, the delivery, stipulated should be strictly adhered to. Delay in delivery/non delivery of the equipment will cause loss and/or

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damage to Purchaser. The delivery period shall be counted from the date of sending of Purchaser's intimation of acceptance of the Supplier's offer (Letter of Intent (LOI) and/or order).

5. Terms Of Payment

The payment terms offered are as follows: -

- a) 100% of the total value will be paid against successful testing and machine trails duly accepted by HLL KFC.

Tax Deduction: All statutory deductions like Income Tax or any other government-imposed liabilities shall be borne by the Supplier/Contractor (as applicable at the time of execution of job) and shall be deducted from each bill submitted by the Supplier/Contractor.

6. Guarantee Period

The Guarantee against any possible manufacturing defects shall be given for a period of 18 months from the date of supply and acceptance of the items at HLL site or 12 months from the date of installation, whichever is earlier.

7. Liquidated damages for delays

If the equipment is not supplied to the purchaser within the time stipulated in the Order, Purchaser may at their option, either (1) recover from the Supplier/Contractor liquidated damages at the rate of 0.5 % of the total contract value for every week of delay, subject to a maximum of 7.5 % of the total contract value, or (2) at the risk and cost of the Supplier and without prejudice to the other remedies/rights as per the Contract, terminate the order wholly or partially and complete it themselves or reassign it to other Suppliers/Contractors.

8. Inspection And Testing

Purchaser shall have the right of access to the Supplier's/Contractor's works at all reasonable times to inspect and measure the progress of execution of the Order. The Supplier/Contractor should make available all tools, instruments, apparatus, equipment, facilities, services and materials to enable the Purchaser's nominee to carryout such

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inspection/tests without obligations. Notwithstanding such tests/inspection conducted at the Supplier's works from time to time, goods under the Order shall not be dispatched unless they have been finally inspected by the purchaser or inspection waived and dispatch specifically authorized in writing, wherever inspection during various stages of execution of the order and prior to dispatch are specifically provided for in the order, sufficient advance notice shall be given to the purchaser for the purpose, and as a consequence of such inspection, if necessary, the Supplier shall arrange re-work at his own cost. Notwithstanding any such inspection/tests carried out at Supplier's works, the equipment shall be accepted only after receipt and successful commissioning at the site and the inspection/tests carried out at Supplier's works will not relieve his contractual obligations for conforming to the specifications under the Order.

9. Performance Guarantee


The Supplier shall fully guarantee all of the equipment supplied to perform in accordance with the specifications and to be free of all defects in design, material and workmanship. Should any equipment not performing as intended or should the design, material or workmanship prove defective within a period of 12 months from the date of successful commissioning, the equipment shall, upon notification of deficiency or defect, be promptly corrected by the Supplier to the satisfaction of Purchaser without delay and at no extra cost. If the Supplier fails to take proper corrective action to replace or repair the deficiency within a reasonable time of Purchaser's notification to this effect, the Purchaser shall be free to take such corrective action at the Supplier's risk and cost.

10. Scope of Services, Supplies and Materials:

The scope will include all services, supplies etc. for the satisfactory execution of the Contract except in so far as any of those are expressly excluded.

11. Force Majeure

- a. Neither the Supplier nor the Purchaser shall be considered in default in the performance of their obligations as per the Contract so long as such performance is prevented or delayed because of strikes, war, hostilities, revolution, civil commotion, epidemics, accidents, fire, cyclone, flood or because of any law and order proclamation, regulation or ordinance of Government or subdivision thereof or because of any act of God. The proof of existence of force majeure shall be provided by the party claiming it to the satisfaction of the other.

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- b. The Supplier shall advise Purchaser initially by a Fax, followed by post, the beginning and end of any of the above causes of delay, failing which Purchaser shall not be liable to consider delays due to the above reasons. Notice as stated above should be given even in case where only the Supplier's bids are under the consideration of the Purchaser and no acceptance of the same has been given and detailed order issued.
- c. In the event of definite delay even if arising out of reasons due to force majeure, Purchaser shall have the right at their discretion to cancel the Order or part of the Order without any liability on their part to make any payment to the Supplier while reserving the right to claim refund of and any payment if advanced or paid to Supplier.

12. Assignment And Subletting

No assignment and subletting of whole or part of the order shall be permitted except with prior approval of purchase obtained in writing.

13. Correspondence

All correspondence relating to this enquiry shall be in English, to:


Unit Chief
HLL Lifecare Limited,
Plot no 16-a/1, CSEZ,
Kakkanad, Cochin – 37

14. Indemnification Clause

The Supplier shall indemnify and hold harmless the Purchaser from and against all claims, liability, loss damage or expense, including counsel fees arising from or by reason of any actual or claimed trade mark, patent or copy right infringement or any litigation based thereon with respect to any part of the items covered by the Contract, and such obligations shall survive acceptance of payment for the items.

15. Entirety of the Agreement

All of the terms agreed to between the Supplier and Purchaser will be included in the Purchase/work Order/Contract and no their communication, proposal or understanding, written, oral or implied, will be considered to be included in the Purchase/work

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	TENDER FOR THE SUPPLY, RETROFITTING, INTEGRATION, TESTING & INSTALLATION OF MECHANICAL INDEXING GEAR BOX MECHANISM IN KENDEK CONDOM TESTING MACHINE AT HLL, KAKKANAD FATORY	
PLANT : KFC	REF :.IFB NO.HLL/KFC/KENDEK/CONVERSION/2017	DATE: 18.01.2017

Order/Contract or form part of the Contract between the Supplier and Purchaser unless specifically agreed to in that behalf in writing between Purchaser and Supplier.

16. Settlement Of Disputes

Arbitration shall not be a means of settlement of any dispute or claim arising out of the contract relating to the work. Any disputes or difference arising between the parties with respect to the performance of any part of this agreement or any thing connected therewith, etc shall as far as possible be mutually settled by the process of dialog and negotiation.

The Courts at Thiruvananthapuram alone shall have jurisdiction in respect of settlement of any matter arising out or in connection with the contract.

	HLL LIFECARE LIMITED, PLOT NO 16-A/1, CSEZ, KAKKANAD COCHIN – 37 Ph: 0484 2413999	Pages- 15 of 18
	TENDER FOR THE SUPPLY, RETROFITTING, INTEGRATION, TESTING & INSTALLATION OF MECHANICAL INDEXING GEAR BOX MECHANISM IN KENDEK CONDOM TESTING MACHINE AT HLL, KAKKANAD FATORY	
PLANT : KFC	REF :.IFB NO.HLL/KFC/KENDEK/CONVERSION/2017	DATE: 18.01.2017

SCHEDULE III

ACCEPTANCE FORM

(To be submitted in the letter head of the firm indicating full name and address, telephone & fax numbers etc.)

From

To

**Unit Chief
HLL Lifecare Limited
Plot No 16/A-1,
CSEZ, Kakkanad,
Cochin 682037**

Dear Sir,

I / We, hereby offer to design/fabricate/supply/commission as detailed in schedule hereto or such portion thereof as you may specify in the acceptance of Bid at the price given in the price schedule and agree to hold this offer open till 90 days after the date of bid opening prescribed by the purchaser. I/We have understood the terms and conditions mentioned in the invitation for bid and Conditions of Contract furnished by you and have thoroughly examined the specifications in the bid document hereto and are fully aware of the nature of the scope of work required and my/our offer is to comply strictly in accordance with the requirement and the terms and conditions mentioned above.

Yours faithfully,

SIGNATURE OF THE BIDDER

	HLL LIFECARE LIMITED, PLOT NO 16-A/1, CSEZ, KAKKANAD COCHIN – 37 Ph: 0484 2413999	Pages- 16 of 18
	TENDER FOR THE SUPPLY, RETROFITTING, INTEGRATION, TESTING & INSTALLATION OF MECHANICAL INDEXING GEAR BOX MECHANISM IN KENDEK CONDOM TESTING MACHINE AT HLL, KAKKANAD FATORY	
PLANT : KFC	REF : IFB NO.HLL/KFC/KENDEK/CONVERSION/2017	DATE: 18.01.2017

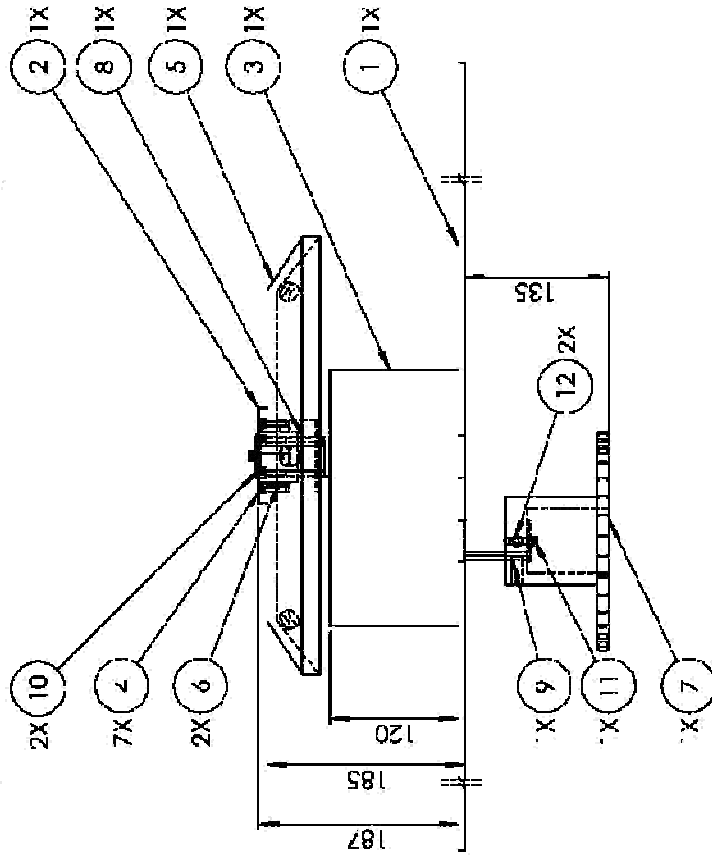
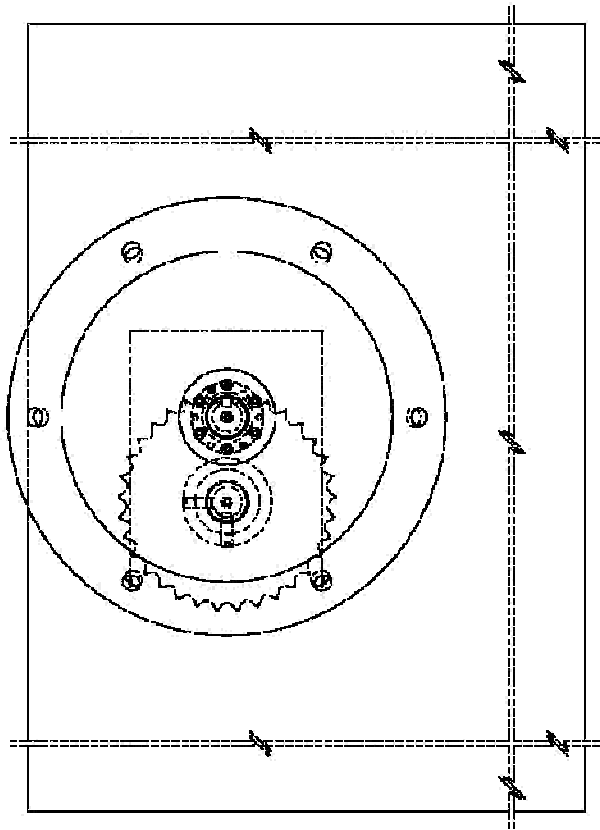
SCHEDULE IV

FORMAT FOR QUOTING

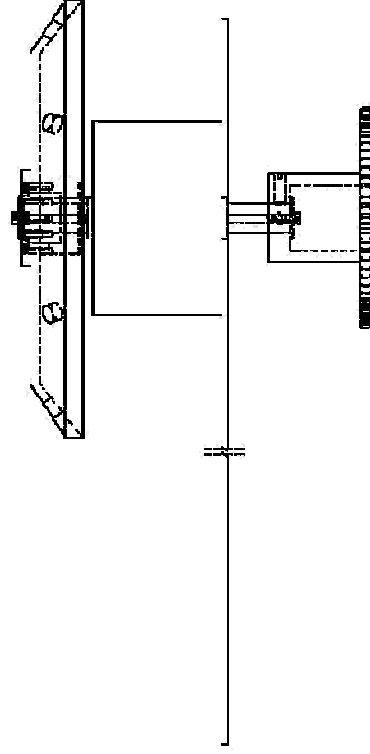
Sl. No	Item/Work Short Description	Unit	Quantity	Rate in Rs	Amount in Rs
I.	Supply , retrofitting , integration, testing & and installation of mechanical indexing gear box mechanism in kendek ET machine				
A.	MECHANICAL				
1.	Labour charges for Dismantling of shaft assembly & rotating disc.	L/S	1.00		
2.	Charges for the Preparation for mounting of indexer	L/S	1.00		
3.	Installation of indexer.	L/S	1.00		
4.	Supply of fasteners and other items	L/S	1.00		
5.	Fabrication of the base mounting plate	L/S	1.00		
6.	Machining of sprocket to suit indexer input shaft	L/S	1.00		
7.	Supply of flange as per drawing to suit the rotating disc and gear box	L/S	1.00		
8.	Charges For Rectification of mounting of rotating flap unit in all planes.	L/S	1.00		
AMOUNT IN RS (EX WORKS)					
EXCISE & OTHER DUTIES					
PACKING & FORWARDING CHARGES					

	HLL LIFECARE LIMITED, PLOT NO 16-A/1, CSEZ, KAKKANAD COCHIN – 37 Ph: 0484 2413999	Pages- 17 of 18
	TENDER FOR THE SUPPLY, RETROFITTING, INTEGRATION, TESTING & INSTALLATION OF MECHANICAL INDEXING GEAR BOX MECHANISM IN KENDEK CONDOM TESTING MACHINE AT HLL, KAKKANAD FATORY	
PLANT : KFC	REF :.IFB NO.HLL/KFC/KENDEK/CONVERSION/2017	DATE: 18.01.2017

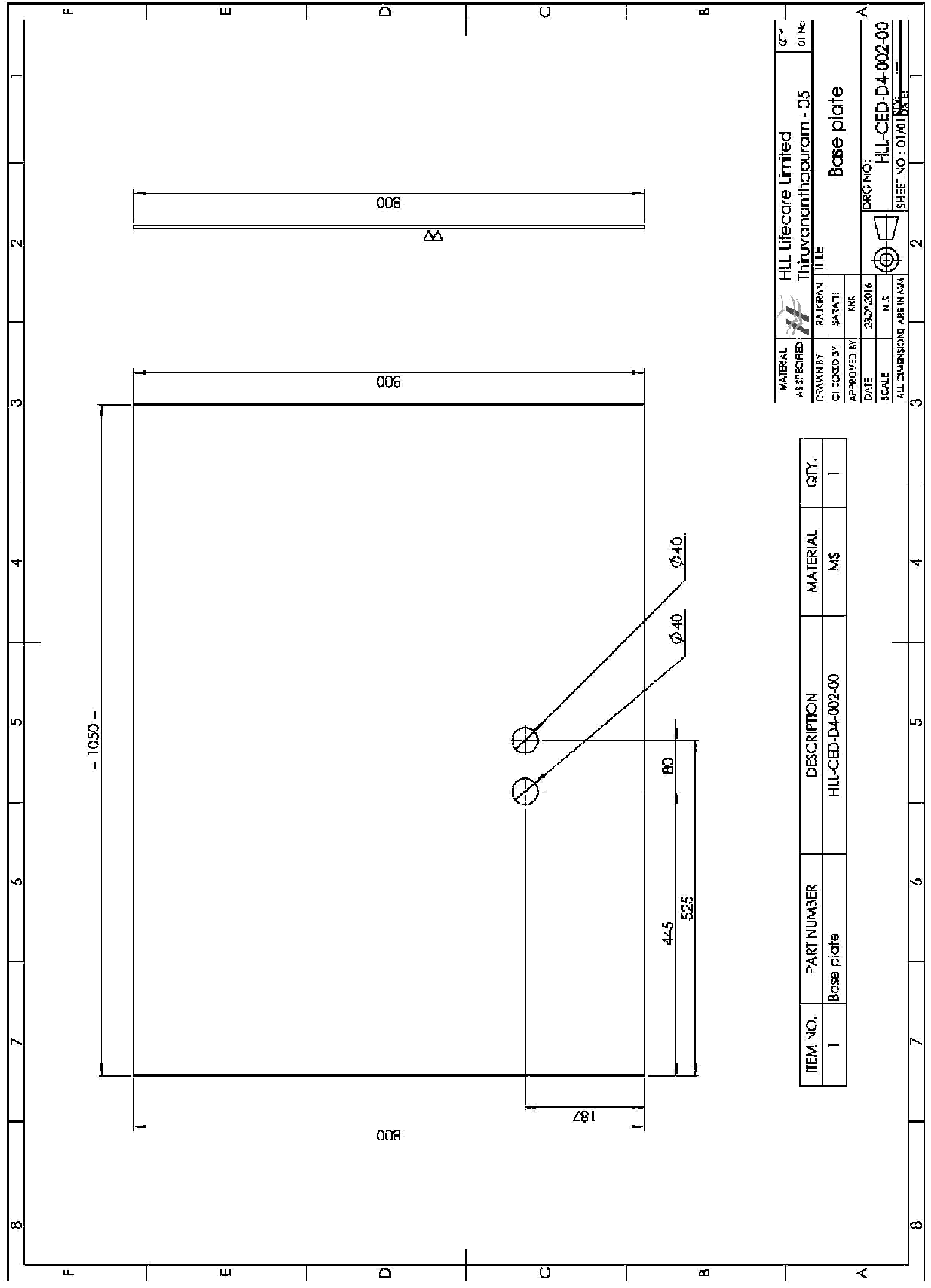
SALES TAX & OTHER TAXES, IF ANY	
ENTRY TAX, OCTROI AND OTHER LEVIES, IF ANY	
FREIGHT CHARGES INCLUDING TRANSIT INSURANCE	
SUPPLY PRICE F.O.R HLL SITE, CSEZ, KAKKANADU FACTORY, KOCHI	
<p>(RUPEES IN WORDS)</p> <p>I hereby agree to supply/execute the item/work specified at the above quoted rate/amount.</p> <p style="text-align: right;">SUPPLIER/CONTRACTOR</p>	



ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	Base plate	HLL-CED-D4-002-00	MS	1
2	Flange	HLL-CED-D4-003-00	SS 304	1
3	Indexing gear Lux	HLL-CED-D4-004-00		1
4	M6x20(L)		SS 304	7
5	Rotating plate	HLL-CED-D4-005-00	CS	1
6	M6x20(L) Grub screw		SS 304	2
7	Sprocket (33 teeth), 3/4" pitch. Thk of leath: 11.10 mm.	HLL-CED-D4-006-00	hicher	1
8	8x7x60(L) key (2)	HLL-CED-D4-007-00	EN8	1
9	8X7X60(L) Key	HLL-CED-D4-008-00	EN8	1
10	Washer	HLL CED D4 009 00	SS 304	2
11	M6x20(L)		SS 304	1
12	M10X27.5(L) Grub screw		SS 304	2

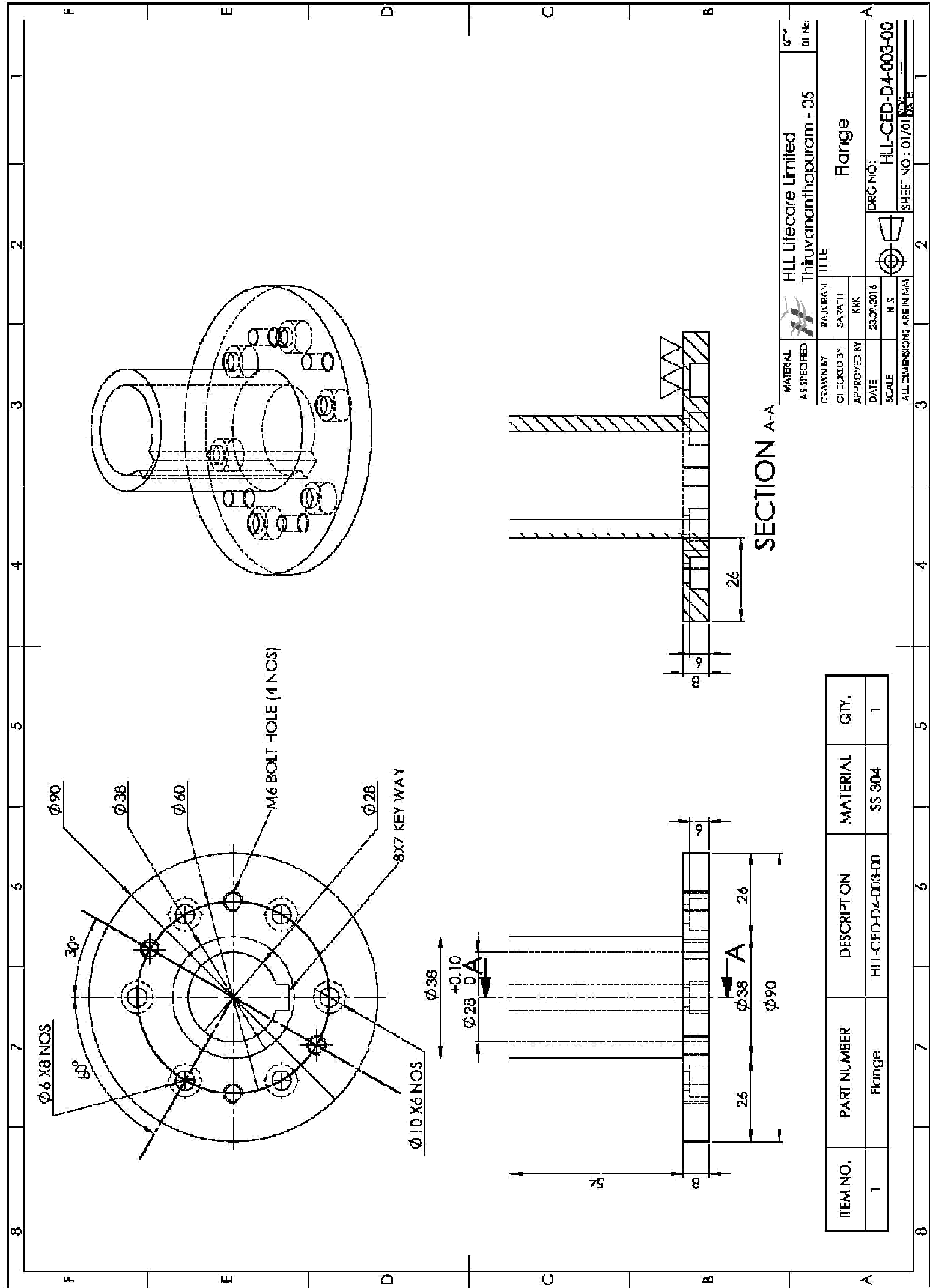


		HLL Lifecare Limited Thiruvananthapuram - 35	
DRAWN BY RAJURAN		TITLE Assembly	
CHECKED BY SATYJI		DRG NO: HLL-CED-D4-001-00	
APPROVED BY RMK		SHEET NO: 01/01	
DATE 21.12.2016		SCALE N.S	
ALL DIMENSIONS ARE IN MM			



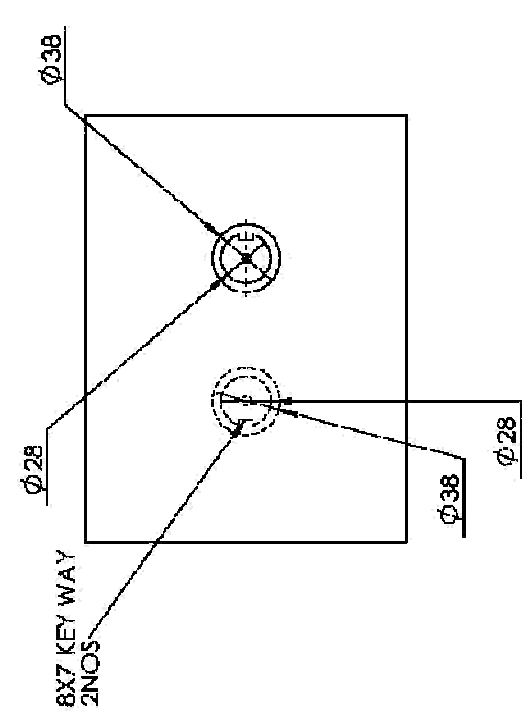
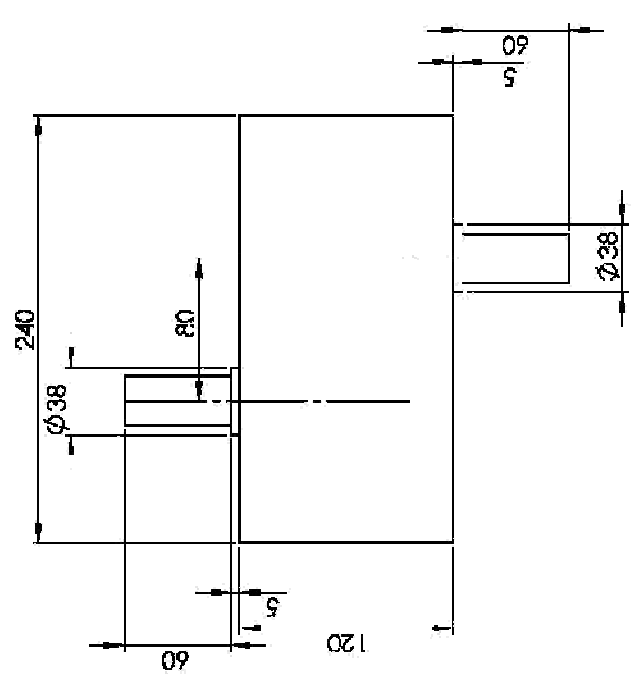
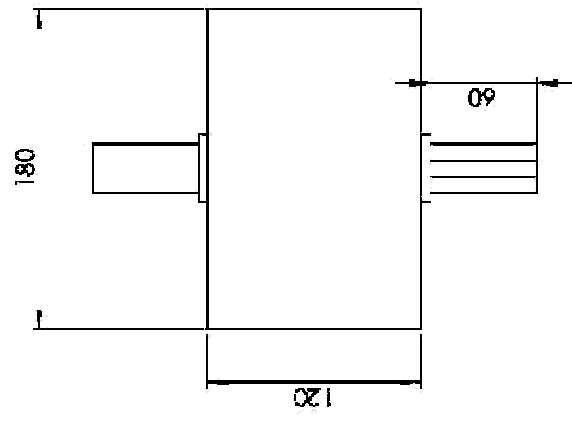
MATERIAL AS SPECIFIED	HLL Lifecare Limited	DATE	01/01/2016
DESIGNED BY	RAJURAM SATHI	SCALE	N.S
CHECKED BY	RKS	ALL DIMENSIONS ARE IN MM	
APPROVED BY		DRG NO:	HLL-CED-D4-002-00
DATE	23/07/2016	SHEET NO:	01/01/2016
TITLE	Thiruvananthapuram - 35	Base plate	

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	Base plate	HLL-CED-D4-002-00	MS	1




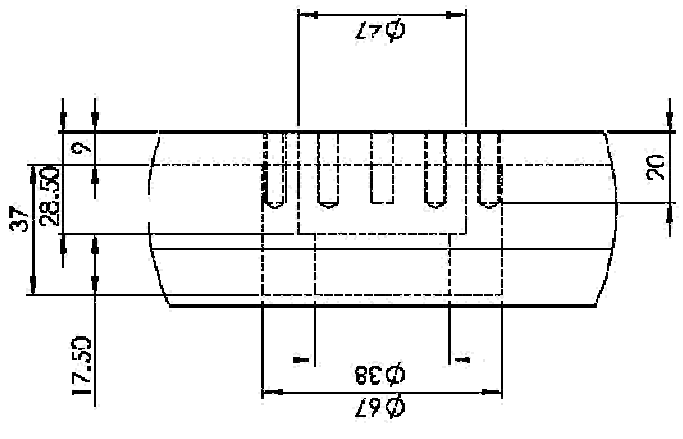
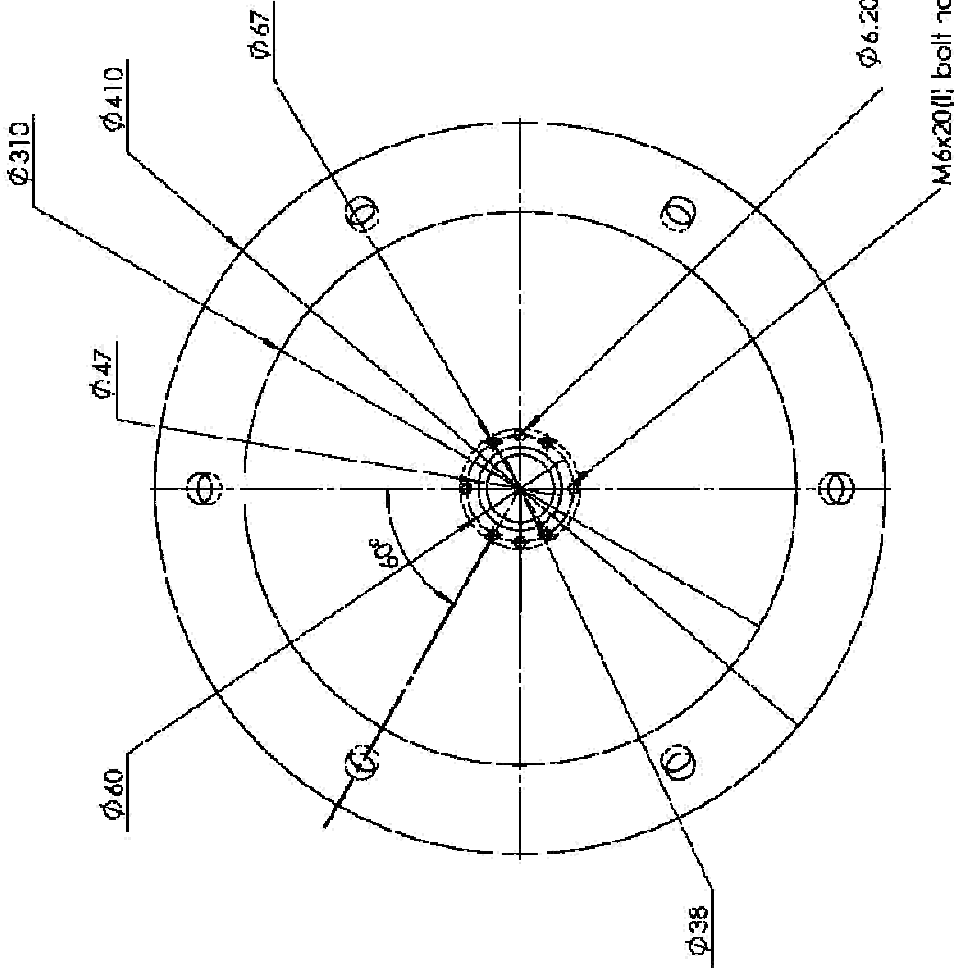
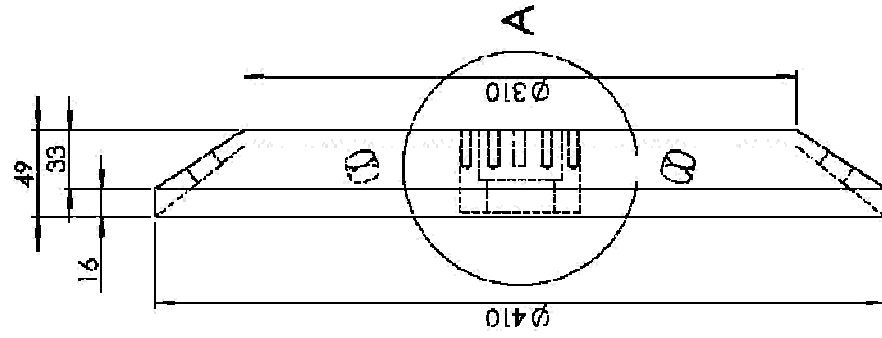
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	FLANGE	HLL-CFD-D4-003-00	SS 304	1

MATERIAL AS SPECIFIED	HLL Lifecare Limited Thiruvananthapuram - 35	DATE	01/11/2016
DRAWN BY	RAJICRAN	SCALE	N.S.
CHECKED BY	SARATHI	DRG NO: HLL-CED-D4-003-00	
APPROVED BY	RMK	SHEET NO: 01/01 OF 01	
TITLE	Flange		



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Indexing gear box	HLL-CED-24-004-00	1

 HLL Lifecare Limited Thiruvananthapuram - 35		G.D. DATE:
DRAWN BY RAJIVRAN	CHECKED BY SATYAJI	TITLE INDEXING GEAR BOX
APPROVED BY RMK	DATE 23.07.2016	DRG NO: HLL-CED-D4-004-00
SCALE N.S	ALL DIMENSIONS ARE IN MM	SHEET NO: 01/01 OF 01

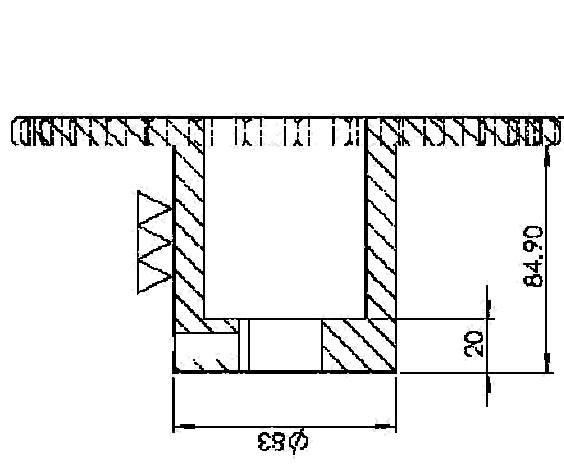
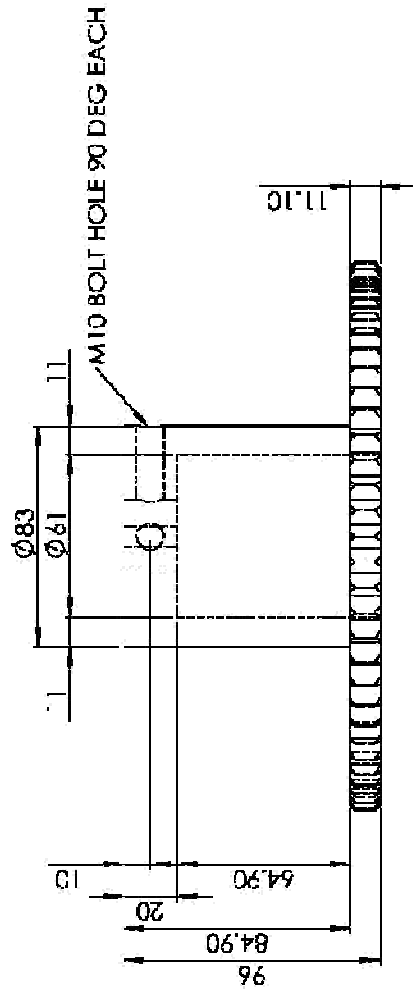
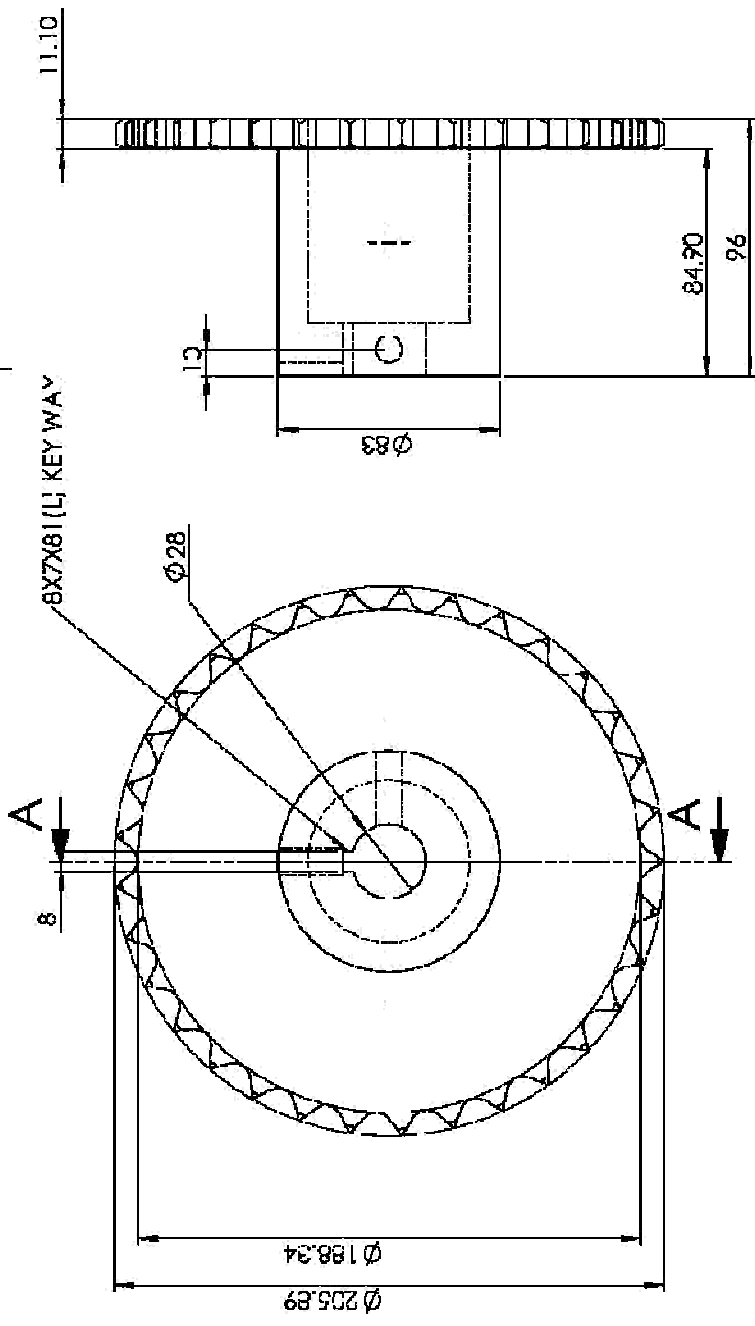


DETAIL A
SCALE 2 : 3

Ø 6.20 X2 NOS
M6x20(1) bolt (6 Nos)

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Rotating plate	HLL-C-D-D4-005-00	1

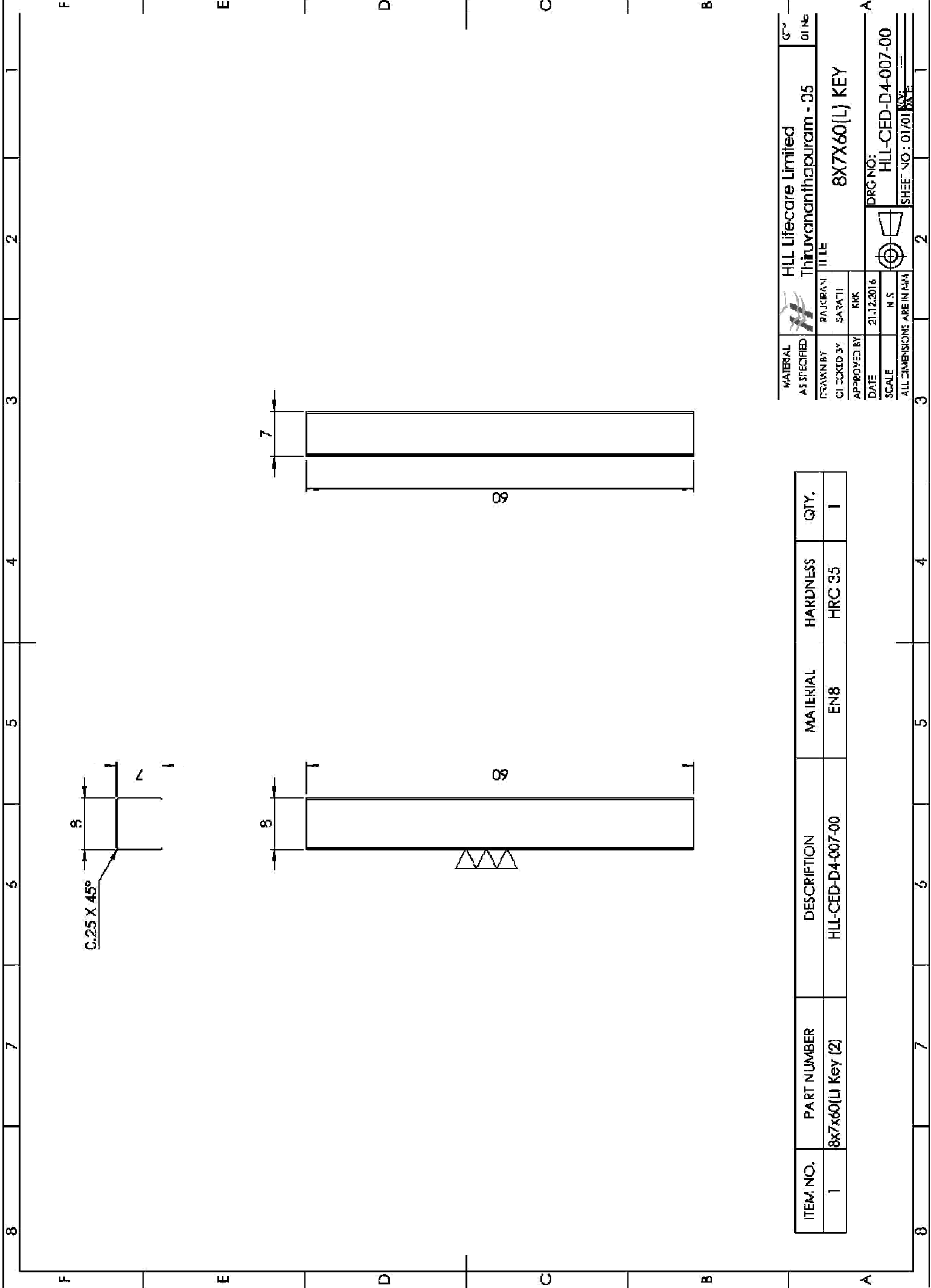
HLL Lifecare Limited Thiruvananthapuram - 35		QTY 01 NO
DRAWN BY RAJIVRAN	TITLE Rotating plate	
CHECKED BY SARATHI	DRG NO: HLL-CED-D4-005-00	
APPROVED BY RKK	SHEET NO: 01/01 OF 01	
DATE 21.12.2016	SCALE N.S	
ALL DIMENSIONS ARE IN MM		



SECTION A-A

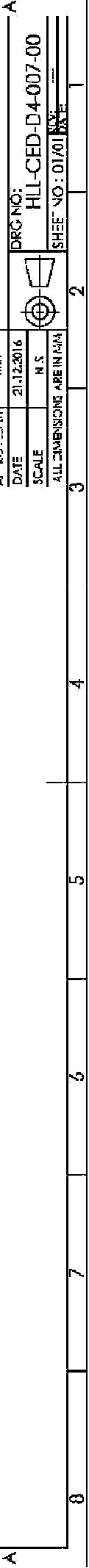
ITEM NO.	PART NUMBER	DESCRIPTION	HARDNESS	MATERIAL	QTY.
1	Sprocket (33 tee-h), 3/4" pitch, 11k of tee-h 11.10 mm	HLL-CED-D4-006-00	45-50 -HRC	hcher	1

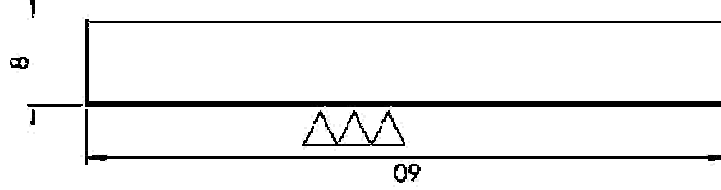
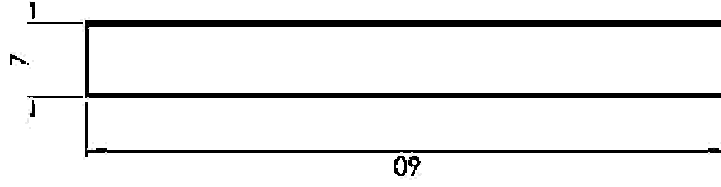
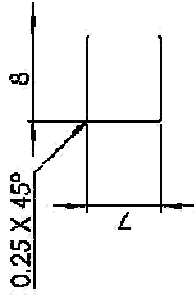
MATERIAL AS SPECIFIED	HLL Lifecare Limited Thiruvananthapuram - 35	DATE	01/01/2016
DRAWN BY	PAJURAN	DATE	21.12.2016
CHECKED BY	SARATHI	SCALE	N.S
APPROVED BY	RKK	ALL DIMENSIONS ARE IN MM	
TITLE		DRG NO:	
SPROCKET		HLL-CED-D4-006-00	
SHEET NO: 01/01		SHEET NO: 01/01	



MATERIAL AS SPECIFIED	HLL Lifecare Limited Thiruvananthapuram - 35		DATE	21.12.2016
DRAWN BY	RAJIVAN SATHI	TITLE	8X7X60(L) KEY	
CHECKED BY	RKS	DRG NO:	HLL-CED-D4-007-00	
APPROVED BY	N.S	SHEET NO:	01/01	
DATE	21.12.2016	ALL DIMENSIONS ARE IN MM		

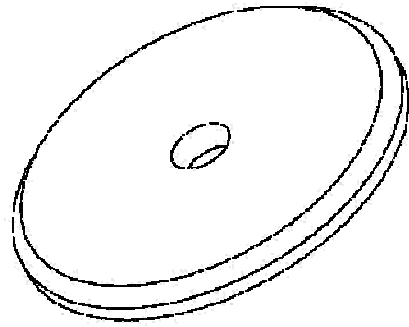
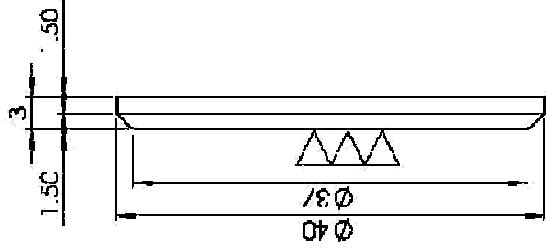
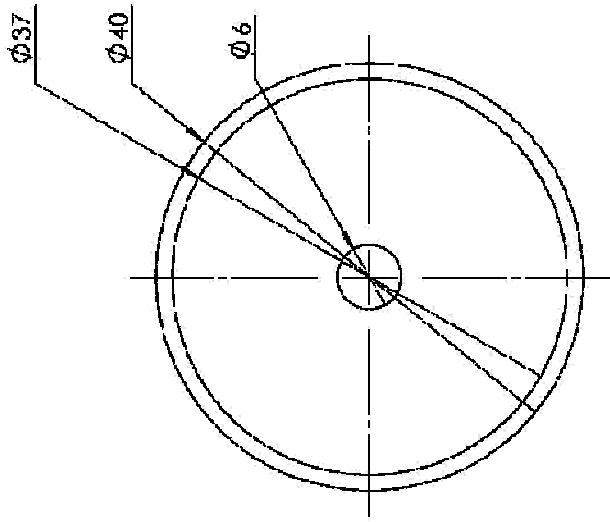
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	HARDNESS	QTY.
1	8x7x60(L) Key (2)	HLL-CED-D4-007-00	EN8	HRC 35	1





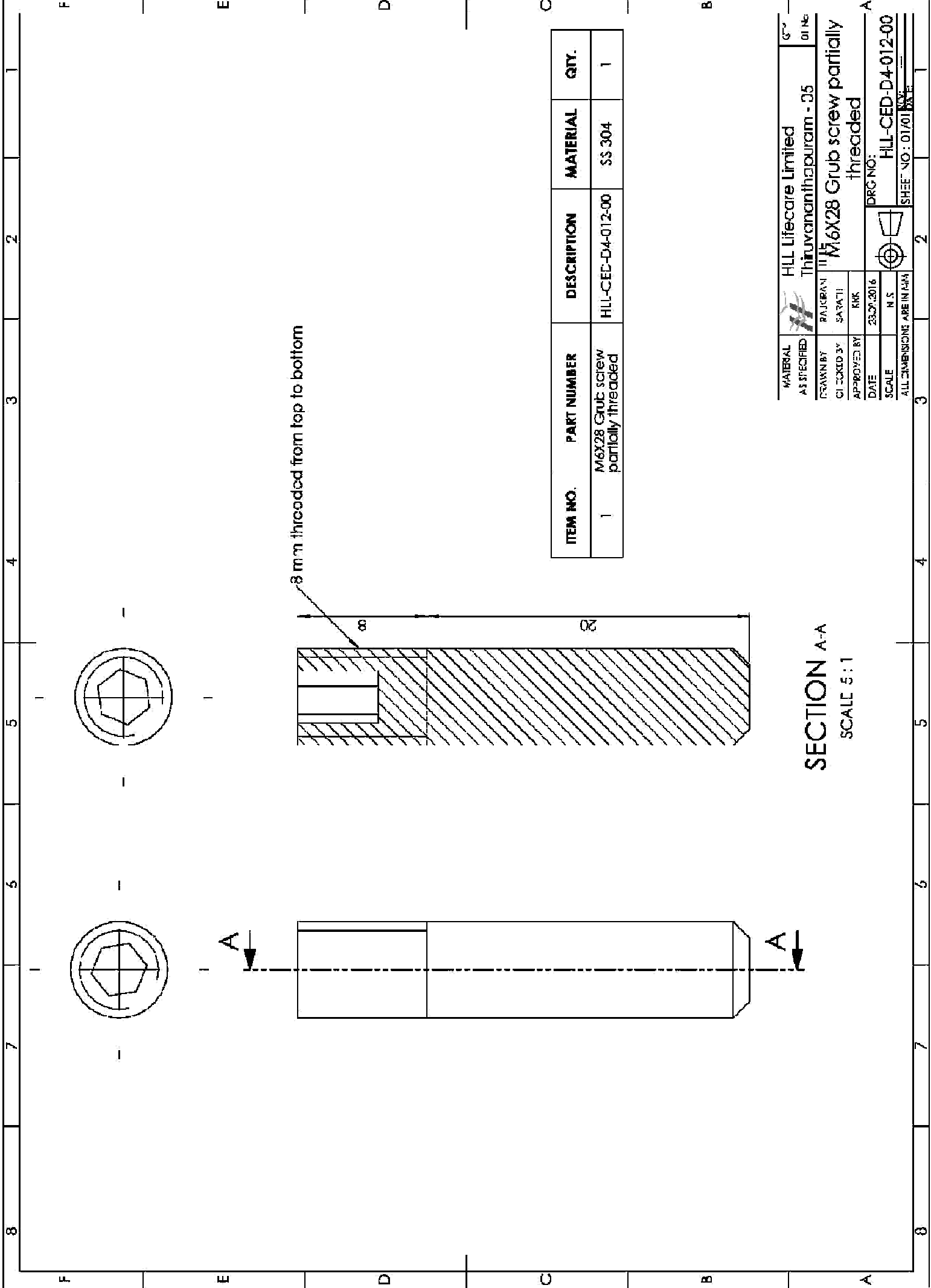
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	HARDNESS	QTY.
1	8X7X60(L) Key	HLL-CED-D4-008-00	EN8	35 HRC	1

MATERIAL AS SPECIFIED	HLL Lifecare Limited		DATE
DESIGNED BY	Thiruvananthapuram - 35		DRG NO:
CHECKED BY	RAJIVAN SATHI	TITLE	8X7X60(L) KEY
APPROVED BY	RNK	DRG NO:	HLL-CED-D4-008-00
DATE	23.07.2016	SCALE	N.S
ALL DIMENSIONS ARE IN MM		SHEET NO: 01/01	



ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
	Washer	HLL-CED-D4-009-00	SS 304	1

HLL Lifecare Limited Thiruvananthapuram - 35		QTY 01 ING	
DESIGNED BY	RAJIVRAN	TITLE	
CHECKED BY	SARATHI	WASHER	
APPROVED BY	RMS	DRG NO:	
DATE	23.07.2016	HLL-CED-D4-009-00	
SCALE	N.S	SHEET NO: 01/01	
ALL DIMENSIONS ARE IN MM			

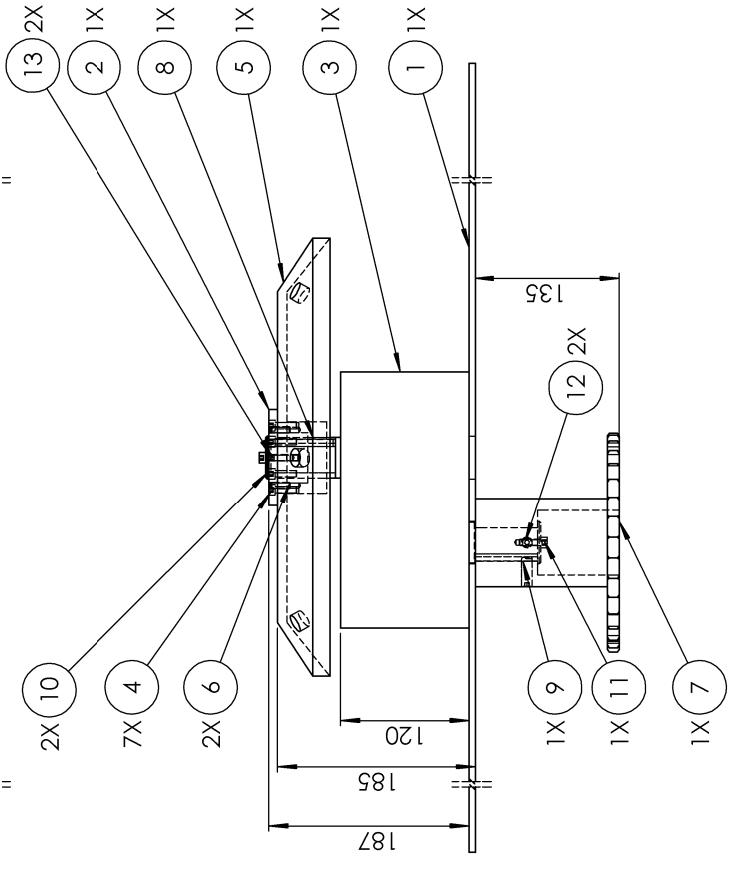
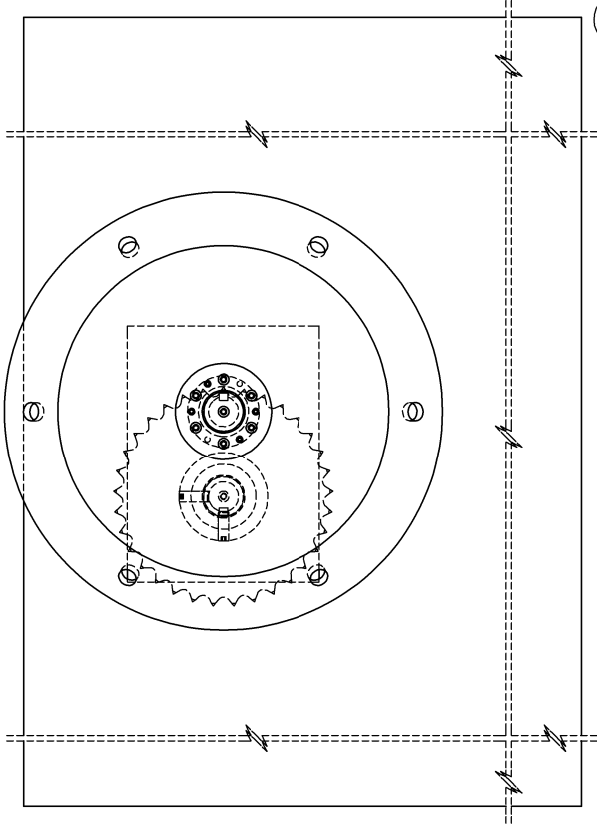


8 mm threaded from top to bottom

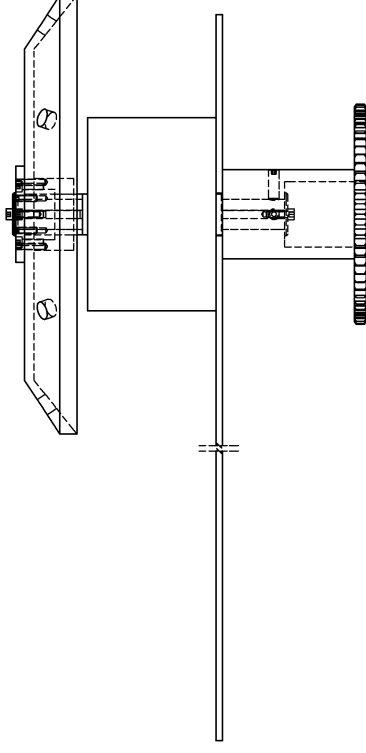
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	M6X28 Grub screw partially threaded	HLL-CED-D4-012-00	SS 304	1

SECTION A-A
SCALE 5 : 1

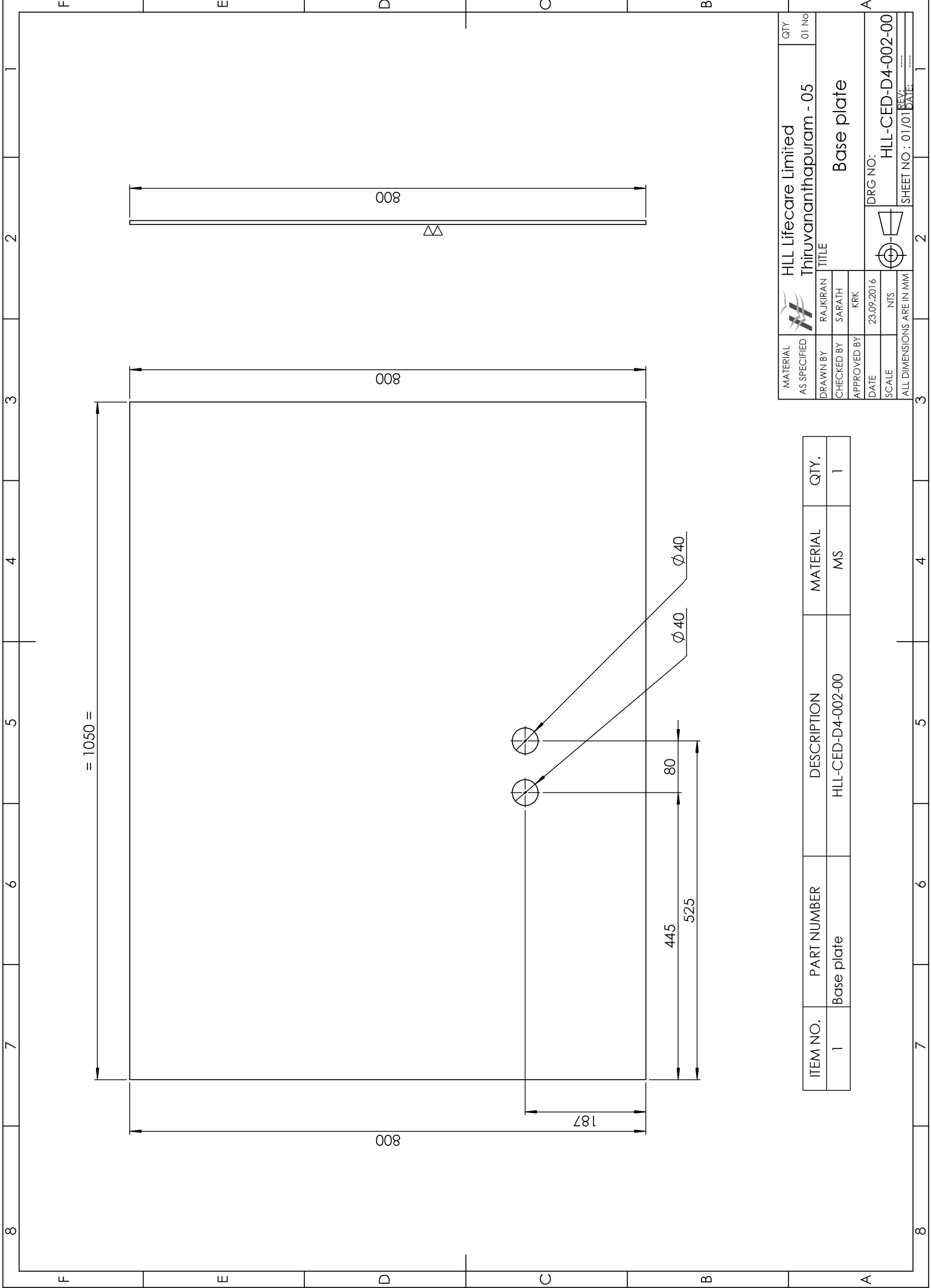
MATERIAL AS SPECIFIED	HLL Lifecare Limited Thiruvananthapuram - 35	QTY	
DRAWN BY	RAJIBAN SATHI	DATE	23.07.2016
CHECKED BY	RMS	SCALE	N.S.
APPROVED BY		DRG NO:	HLL-CED-D4-012-00
M6X28 Grub screw partially threaded		SHEET NO: 01/01 OF 01	



ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	Base plate	HLL-CED-D4-002-00	MS	1
2	Flange	HLL-CED-D4-003-00	SS 304	1
3	Indexing gear box	HLL-CED-D4-004-00		1
4	M6x20(L)		SS 304	7
5	Rotating plate	HLL-CED-D4-005-00	CS	1
6	M6x20(L) Grub screw		SS 304	2
7	Sprocket (33 teeth), 3/4" pitch, Thk of teeth 11.10 mm	HLL-CED-D4-006-00	hchcr	1
8	8x7x60(L) Key (2)	HLL-CED-D4-007-00	EN8	1
9	8X7X60(L) Key	HLL-CED-D4-008-00	EN8	1
10	Washer	HLL-CED-D4-009-00	SS 304	2
11	M6x20(L)		SS 304	1
12	M10X27.5(L) Grub screw		SS 304	2
13	M6X28 Grub screw partially threaded	HLL-CED-D4-012-00	SS 304	2

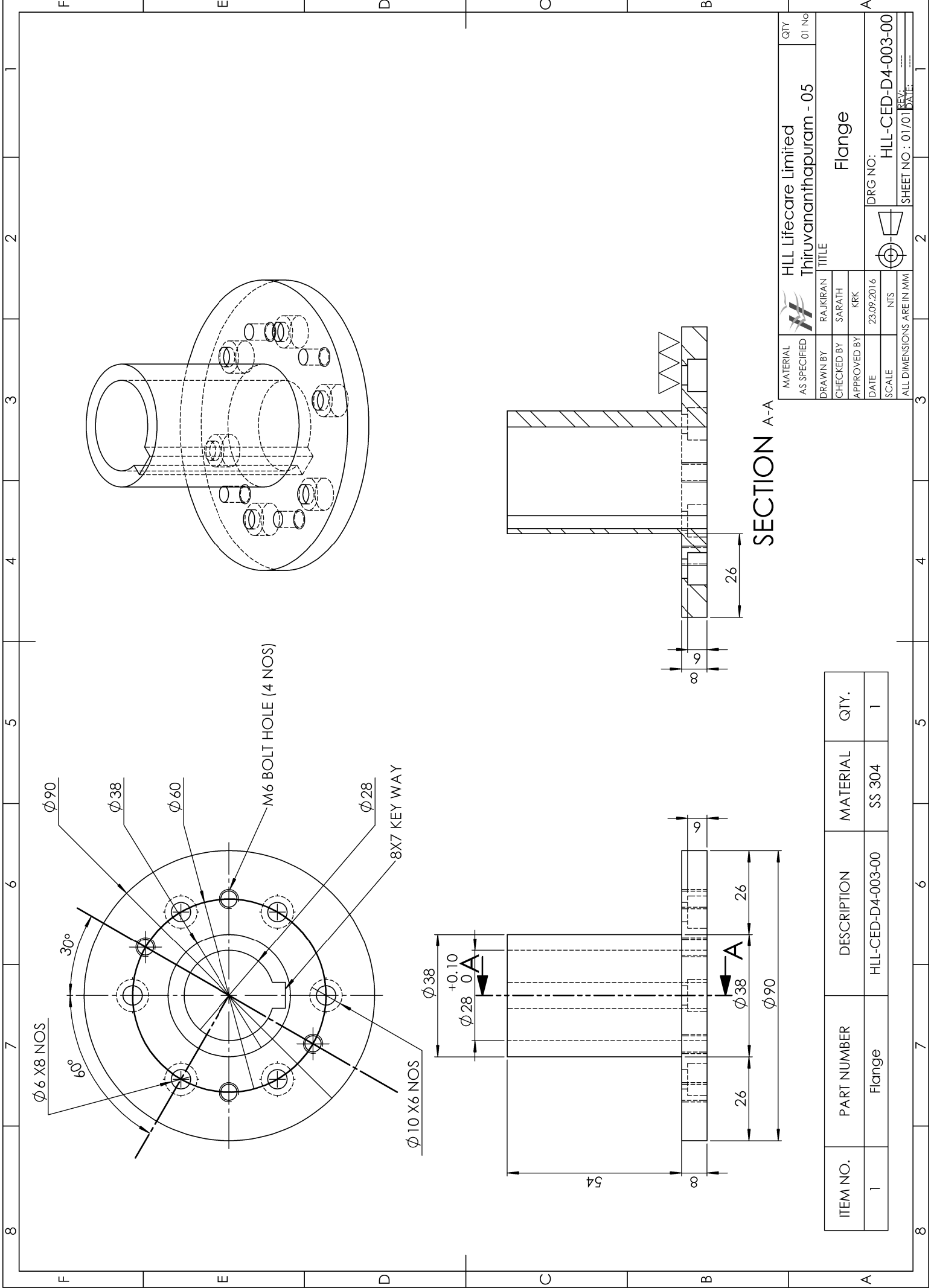


		HLL Lifecare Limited Thiruvananthapuram - 05		QTY 01 No
MATERIAL AS SPECIFIED		TITLE Assembly		DRG NO: HLL-CED-D4-001-00
DRAWN BY RAJKIRAN	CHECKED BY SARATH	APPROVED BY KRK		
DATE 21.12.2016	SCALE NTS	SHEET NO : 01/01		REV. DATE
ALL DIMENSIONS ARE IN MM				



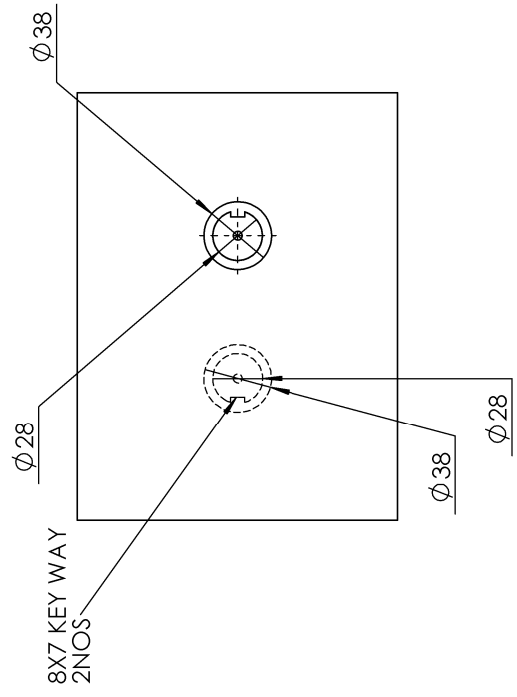
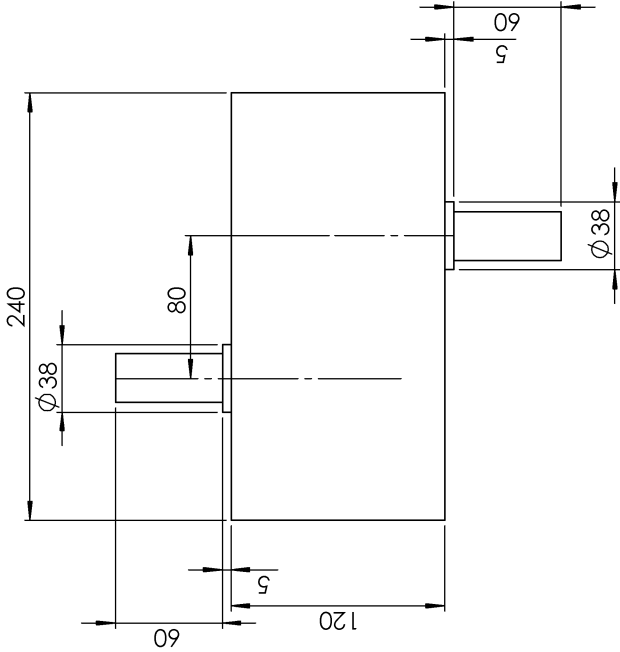
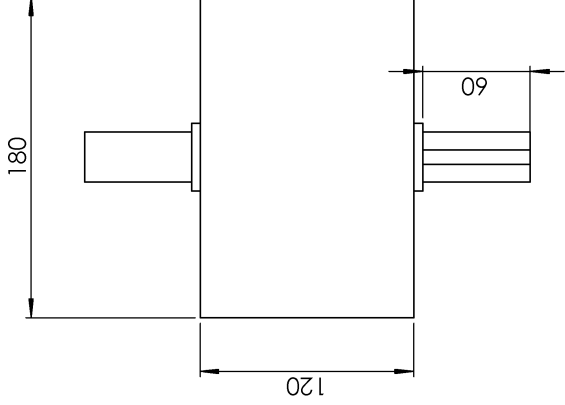
MATERIAL AS SPECIFIED	HLL Lifecare Limited		QTY	01
DRAWN BY	Thiruvananthapuram - 05		01	No
CHECKED BY	TITLE		Base plate	
APPROVED BY	RAJIRAN			
DATE	SARATH			
SCALE	KRK			
	23.09.2016			
	NTS			
	ALL DIMENSIONS ARE IN MM			
		DRG NO:	HLL-CED-D4-002-00	
		SHEET NO :	01/01	
		REV:		
		DATE:		

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	Base plate	HLL-CED-D4-002-00	MS	1



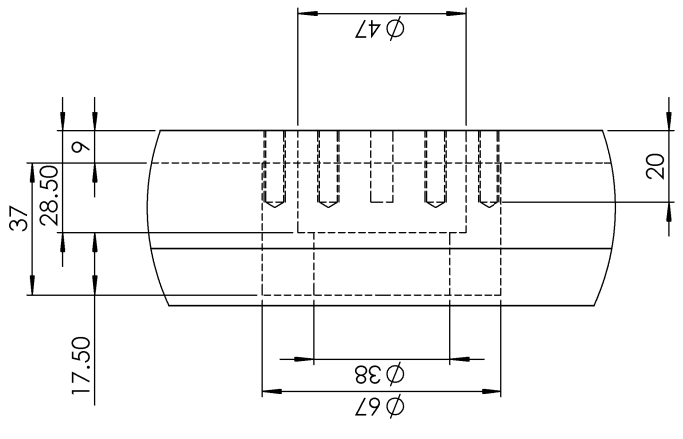
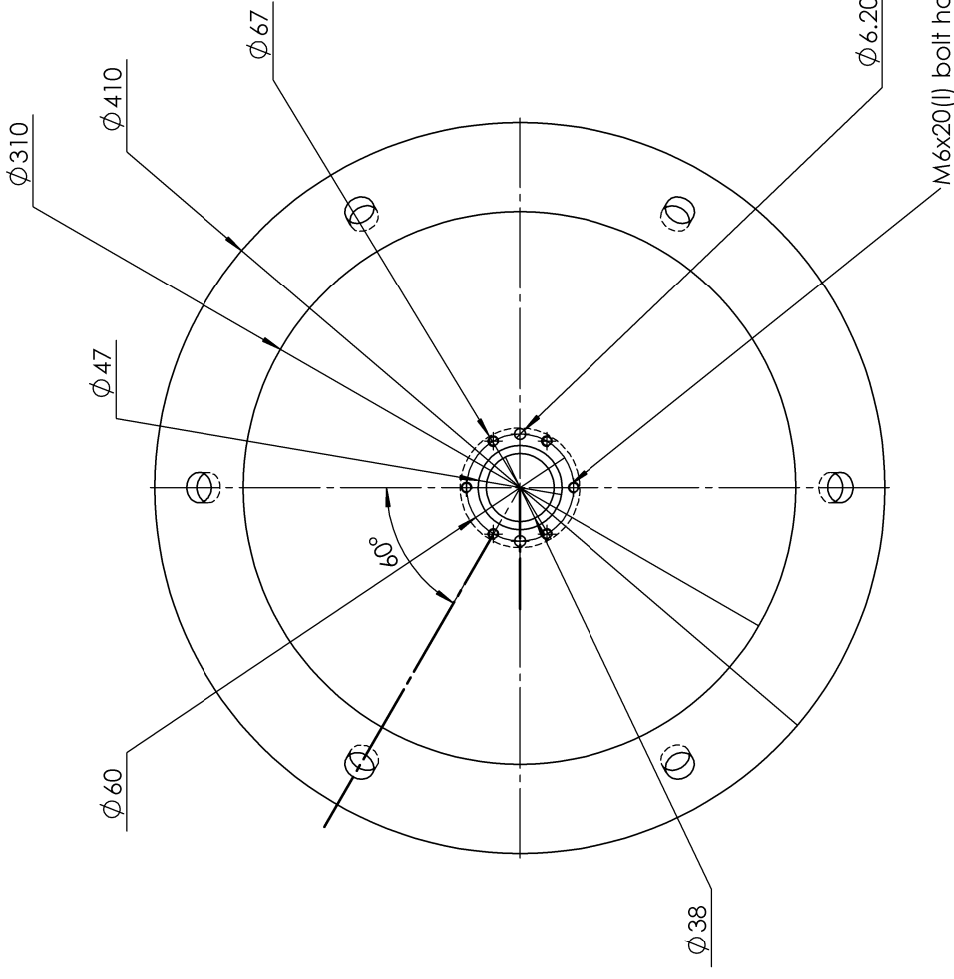
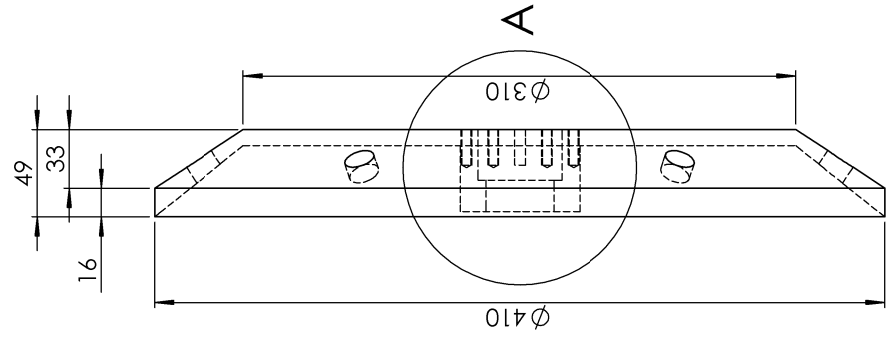
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	Flange	HLL-CED-D4-003-00	SS 304	1

		HLL Lifecare Limited Thiruvananthapuram - 05		QTY 01 No
DRAWN BY RAJIRAN		TITLE Flange		DRG NO: HLL-CED-D4-003-00
CHECKED BY SARATH		APPROVED BY KRK		
DATE 23.09.2016		SCALE NTS		SHEET NO : 01/01
ALL DIMENSIONS ARE IN MM		DATE		REV



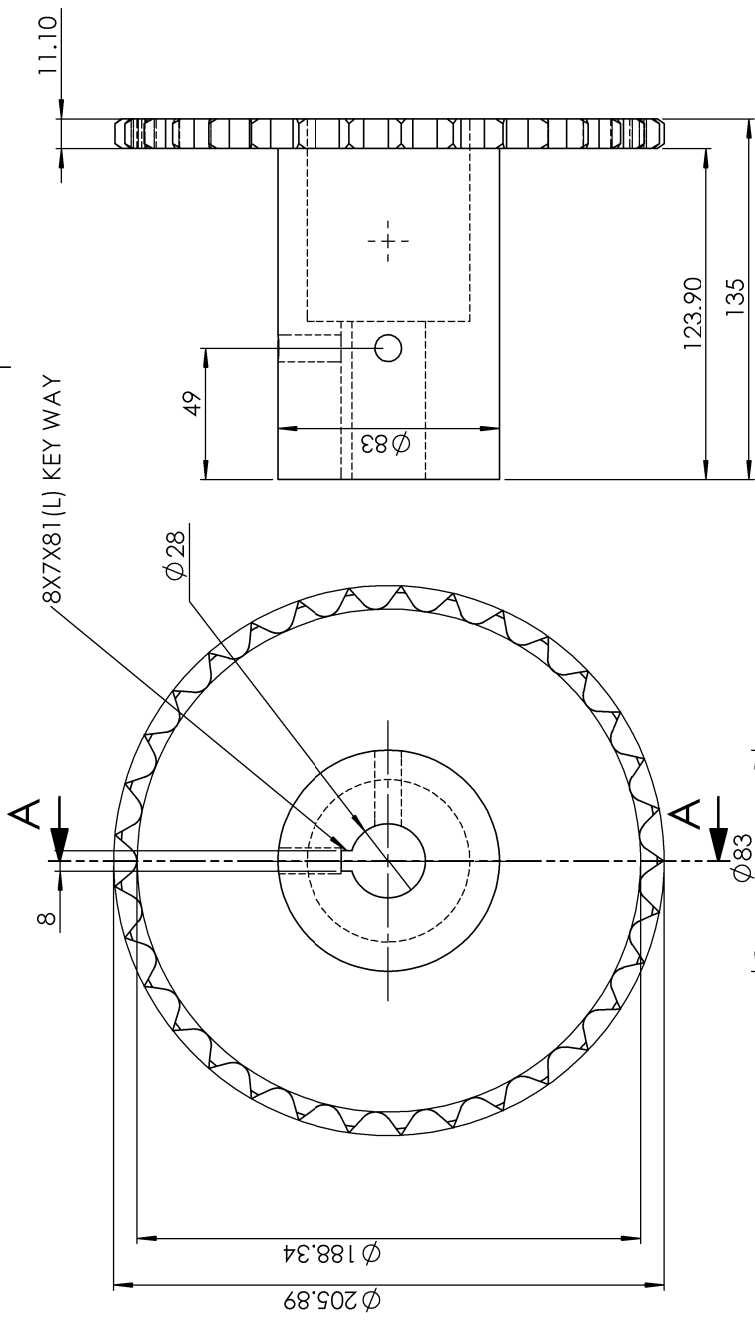
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Indexing gear box	HLL-CED-D4-004-00	1

		HLL Lifecare Limited Thiruvananthapuram - 05		QTY 01 No
DRAWN BY RAJKIRAN		CHECKED BY SARATH		INDEXING GEAR BOX
APPROVED BY KRK		DATE 23.09.2016		
SCALE NTS		DRG NO: HLL-CED-D4-004-00		
ALL DIMENSIONS ARE IN MM		SHEET NO : 01/01		



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Rotating plate	HLL-CED-D4-005-00	1

		HLL Lifecare Limited Thiruvananthapuram - 05		QTY 01 No
DRAWN BY RAJIRAN		TITLE Rotating plate		DRG NO: HLL-CED-D4-005-00 SHEET NO : 01/01
CHECKED BY SARATH		APPROVED BY KRK		
DATE 21.12.2016		SCALE NTS		
ALL DIMENSIONS ARE IN MM				

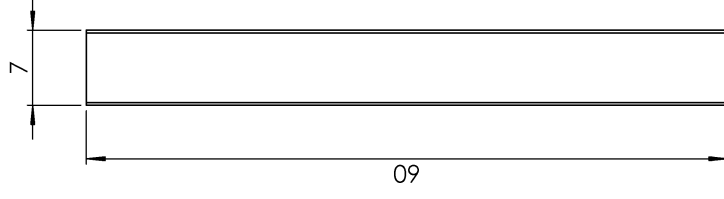
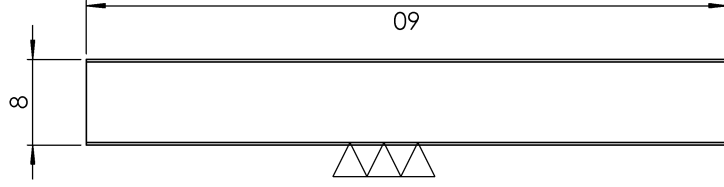
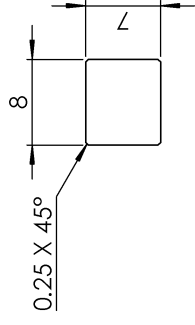


SECTION A-A

M10 BOLT HOLE 90 DEG EACH

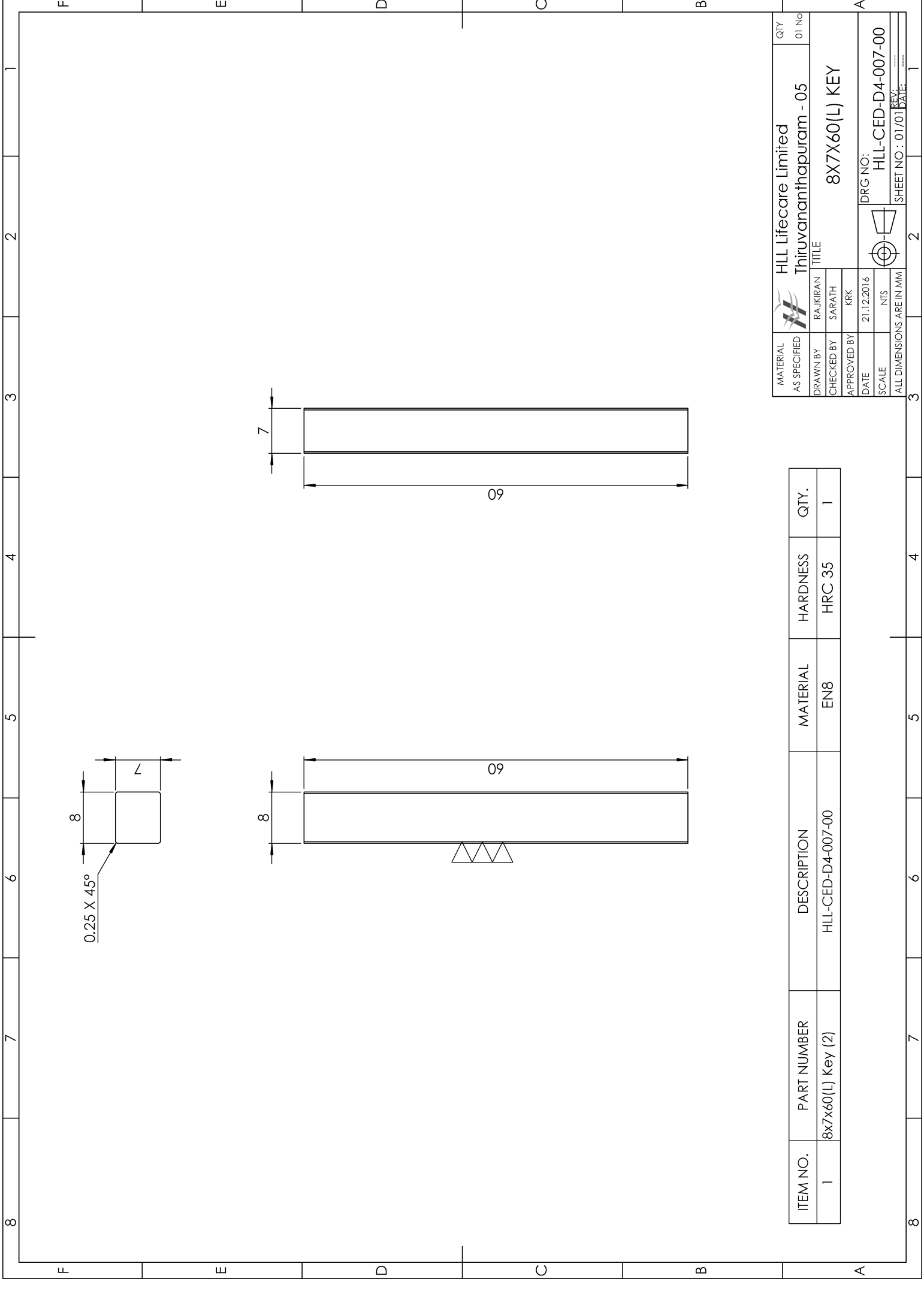
ITEM NO.	PART NUMBER	DESCRIPTION	HARDNESS	MATERIAL	QTY.
1	Sprocket (33 teeth), 3/4" pitch, Thk of teeth 11.10 mm	HLL-CED-D4-006-00	45-50 HRC	hchcr	1

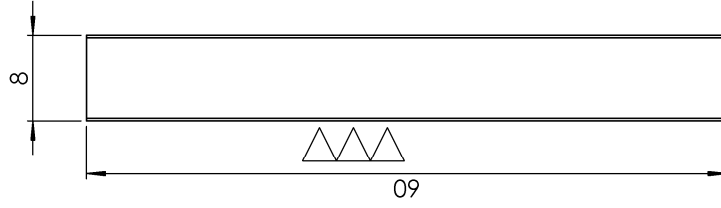
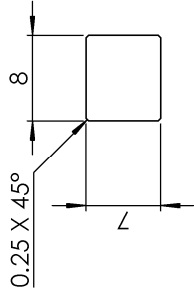
		HLL Lifecare Limited Thiruvananthapuram - 05		QTY 01 No
MATERIAL AS SPECIFIED	DRAWN BY RAJIKRAN	TITLE SPROCKET		DRG NO: HLL-CED-D4-006-00
CHECKED BY SARATH	APPROVED BY KRK	DATE 21.12.2016		
SCALE NTS	ALL DIMENSIONS ARE IN MM		SHEET NO : 01/01	
REV:			DATE:	



ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	HARDNESS	QTY.
1	8x7x60(L) Key (2)	HLL-CED-D4-007-00	EN8	HRC 35	1

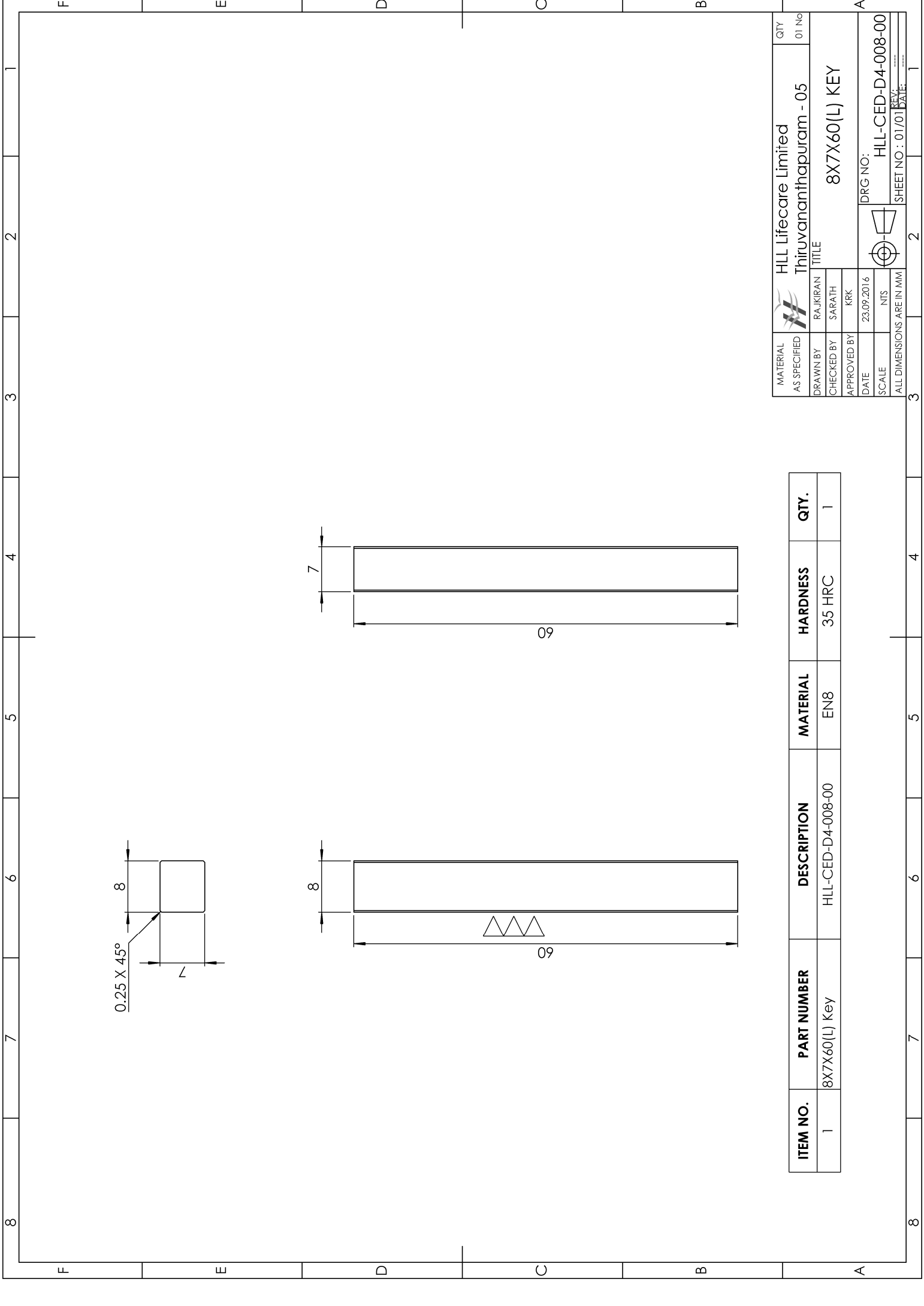
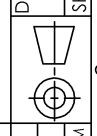
MATERIAL AS SPECIFIED	HLL Lifecare Limited		QTY	01
DRAWN BY	Thiruvananthapuram - 05		01	No
CHECKED BY	RAJIRAN	TITLE	8X7X60(L) KEY	
APPROVED BY	SARATH	DRG NO:	HLL-CED-D4-007-00	
DATE	21.12.2016	SCALE	NTS	
ALL DIMENSIONS ARE IN MM				
SHEET NO : 01/01			REV:	DATE:

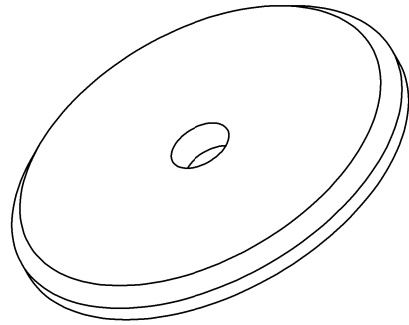
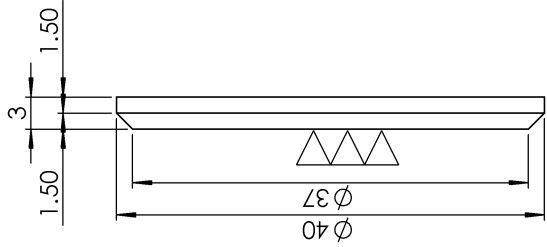
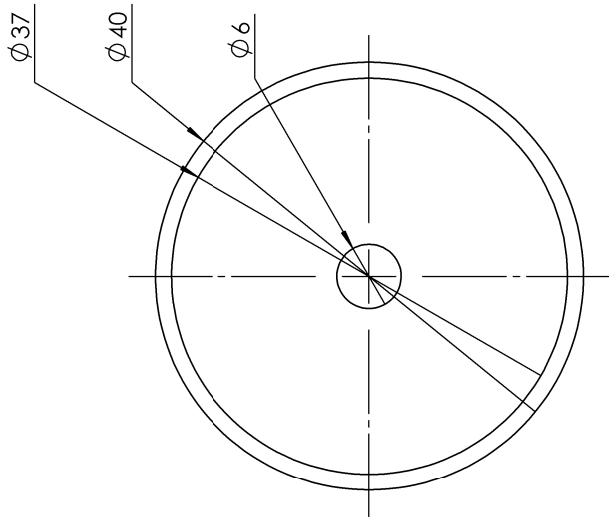




ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	HARDNESS	QTY.
1	8X7X60(L) Key	HLL-CED-D4-008-00	EN8	35 HRC	1

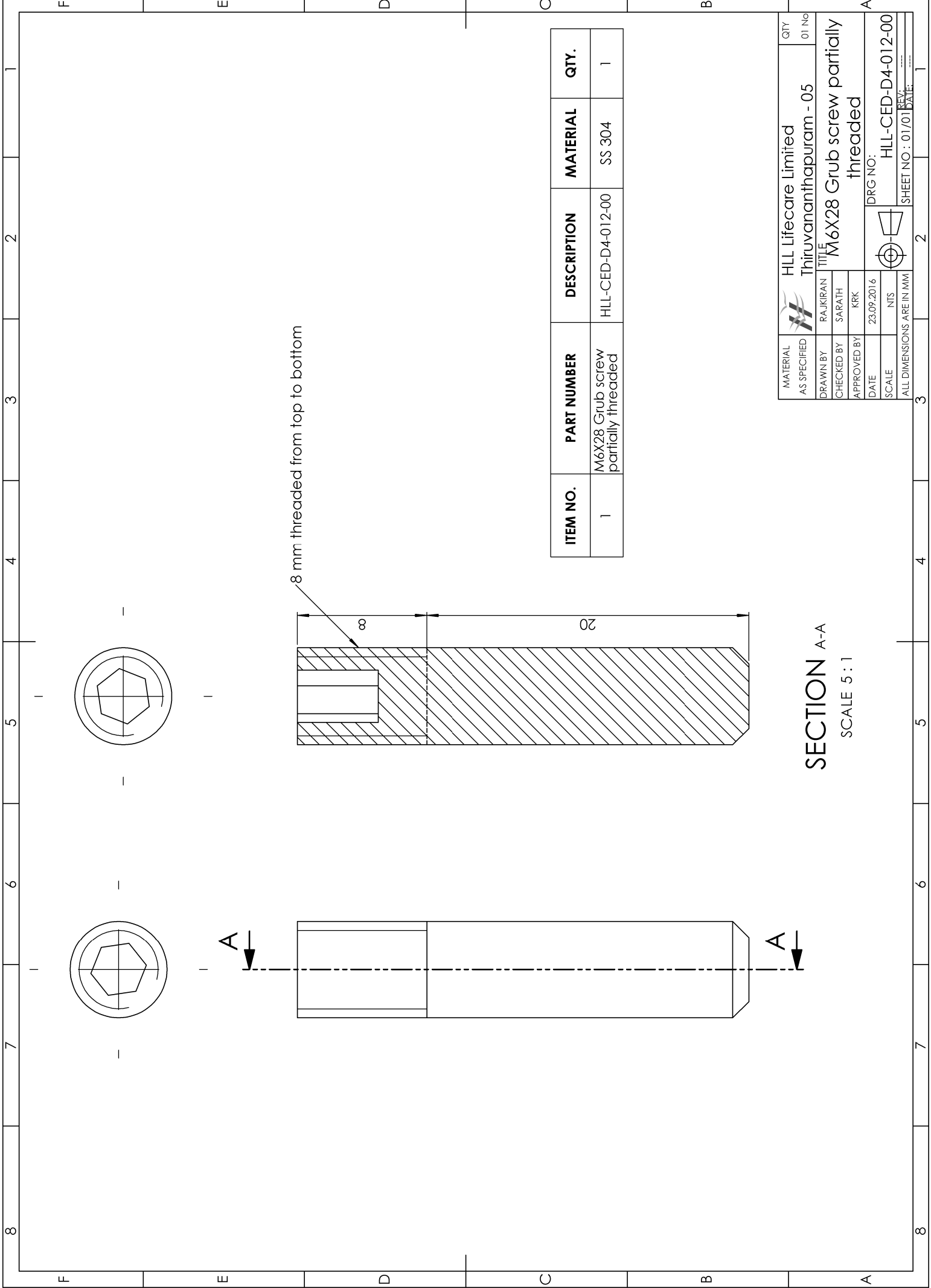
MATERIAL AS SPECIFIED	HLL Lifecare Limited		QTY	01 No
DRAWN BY	Thiruvananthapuram - 05			
CHECKED BY	TITLE			
APPROVED BY	8X7X60(L) KEY			
DATE	23.09.2016		DRG NO:	
SCALE	NTS		HLL-CED-D4-008-00	
ALL DIMENSIONS ARE IN MM			SHEET NO : 01/01	





ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	Washer	HLL-CED-D4-009-00	SS 304	1

		HLL Lifecare Limited Thiruvananthapuram - 05		QTY 01 No
DRAWN BY	RAJKIRAN	TITLE		
CHECKED BY	SARATH	WASHER		
APPROVED BY	KRK			
DATE	23.09.2016	DRG NO:		
SCALE	NTS	HLL-CED-D4-009-00		
ALL DIMENSIONS ARE IN MM		SHEET NO : 01/01		



8 mm threaded from top to bottom

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	M6X28 Grub screw partially threaded	HLL-CED-D4-012-00	SS 304	1

		HLL Lifecare Limited Thiruvananthapuram - 05		QTY 01 No
DRAWN BY	RAJIRAN	TITLE		M6X28 Grub screw partially threaded
CHECKED BY	SARATH	DRG NO: 		
APPROVED BY	KRK	HLL-CED-D4-012-00		SHEET NO : 01/01 REV: _____ DATE: _____
DATE	23.09.2016	ALL DIMENSIONS ARE IN MM		
SCALE	NTS			

SECTION A-A
SCALE 5 : 1